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SubConn and the MacArtney Underwater Technology Group have been supplying the world's leading range of underwater pluggable electrical connectors to the demanding underwater industry for almost 40 years.



#### Introduction

General information and background about SubConn® and the MacArtney Underwater Technology Group.

## SubConn® Circular series

The Circular series forms the basis of the technology that characterises most SubConn® products available today. First introduced in 1978, these connectors are widely recognised as a dependable connectivity solution for underwater and harsh marine environment applications. SubConn® Circular connectors are available in various standard size configurations.

## SubConn® Micro Circular series

Based on the original SubConn® Circular series, SubConn® Micro connectors were developed to suit the increasingly more compact design of underwater instruments, equipment and systems.

## SubConn® Low Profile series

The SubConn® Low Profile series is designed to offer connectivity for underwater systems and equipment where space is restricted or a more compact solution is required. By means of the low profile layout users are enabled to assemble design optimised, streamlined and effective underwater systems, with sensors and other types of equipment producing less drag.

## SubConn® Micro Low Profile series

The SubConn® Micro Low Profile series was developed to suit the increasingly more compact design of underwater instruments, equipment and systems where space is restricted or a more compact solution is required.

## SubConn® Metal Shell series

The SubConn® Metal Shell series represents an alternative to Circular series bulkhead connectors where an even more rugged, resilient and protected underwater connectivity solution is required.

## SubConn® Power series

The SubConn® Power series is designed to offer a high performance and dependable connector solution to accommodate the ever growing power requirements of underwater system operators and industries.

## SubConn® Ethernet series

The SubConn® Ethernet series marked the first highspeed underwater communications system to offer true Ethernet type performance. The series is developed and manufactured to accommodate the demand for Gigabit data speed, signal and power for increasingly capable and compact underwater systems.

## SubConn® Coax series

The SubConn® Coax connector series is primarily used for facilitating the transmission of high definition (HD) video signal within and between underwater systems and for interfacing HD video based equipment such as cameras and telemetry systems.

## SubConn® Specials

SubConn® holds extensive experience and expertise in supplying special connector solutions for a broad range of specific client applications ranging from swimming pool cleaning equipment, through oceanographic sensors to advanced naval systems.

## SubConn® Penetrator series

The SubConn® Penetrator series is a fixed installation alternative to inline and bulkhead connectors. SubConn® Penetrators are primarily used for applications, where direct signal and power feedthrough is emphasised above the flexibility provided by a mateable connector interface.

## SubConn® cables

As standard, the majority of SubConn® connectors are supplied with chloroprene rubber cables, while the Ethernet and Coax series feature polyurethane (PUR) cables as standard. All SubConn® connectors can also be delivered with special polyurethane (PUR) cables that are specifically designed, manufactured and tested for use with SubConn® connectors.

## SubConn® additional accessories

The SubConn® connectors are available with a full range of accessories held in stock with MacArtney.

### General technical information and index

Abbreviation list, mounting specifications for Metal Shell, SubConn® connector body material types, recommended torque on SubConn® connector threads sizes, AWG to metric, recommended mounting hole, mounting procedure for Low Profile strap, SubConn® handling instructions and corrosion and debonding information

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## About SubConn®

Easily recognisable by their red locking sleeves and with a track record of almost 40 years at the service of maritime equipment operators worldwide, SubConn® underwater mateable and harsh environment connectors are regarded as an industry standard connectivity solution within most marine markets.

SubConn® connectors have always relied on a cost effective, simple and rugged contact design and at present, hundreds of thousands of connectors are deployed throughout the world to interface and interconnect a countless range of marine and underwater applications within offshore oil and gas, military, ocean science, geophysical and nuclear sectors. To meet the needs of our customers, the SubConn® range has seen ongoing development over its entire lifespan. This way, SubConn® applications span from shallow water use to prolonged deployment under harsh conditions, at some of the deepest ocean locations on earth.

SubConn® connectors are manufactured in the USA at our modern production facilities located in Burwell, Nebraska. SubConn® is certified according to ISO 9001:2008.

## Standard, special and custom connectors

We recognise the fact that connectors are a component product which, in many cases, functions as an integral part of larger scale cable systems or instrumentation solutions. With this in mind, uncompromising quality, dependability, flexibility and local availability are key factors having built the success of SubConn® connectors. We pride ourselves on our wide range of standard connector solutions which are regularly being extended to meet new individual or generic industry requirements and standards.

In addition to the standard product range of rubber moulded circular and low profile connectors, the SubConn® concept has been adapted to produce a number of special application and custom connectors. These range from the successful high power connectors for subsea applications, field installable and oil filled harness connectors, geophysical telemetry connectors for transition zone applications, glass sphere modified connectors, proximity switches and a complete range of compatible metal shell bulkhead, flange mount connectors and penetrators. This way, product development and specialised engineering have played an important role in the growth of our company and product range.

We hope that you will regard this catalogue as a useful tool for facilitating the selection of the right connector solution to suit your requirements. In case you do not find a suitable solution within our standard range, please do not hesitate to contact us. Contact details, page 4.

# About MacArtney

MacArtney is a global supplier of underwater technology solutions specialising in the design, manufacture, sale and service of a wide range of systems to offshore oil and gas operators, subsea surveyors, the renewable energy sector, ocean science institutes, divers and navies across the world. We offer an extensive variety of advanced products and system solutions spanning from subsea cables and connectors to state-of-the-art integrated packages, including fibre optic telemetry, underwater cameras and lights, oceanographic instruments, marine winch system and remotely operated towed vehicles. All the products supplied are designed and tested to supply high quality, efficiency and reliable performance in the challenging underwater environment.

## MacArtney and SubConn®

In 1978 the MacArtney Group signed an exclusive agreement with the USA based original equipment manufacturer, Loup Valley Machining and Manufacturing, to market and sell SubConn® underwater mateable electrical connectors on the global market.

More than three decades later, MacArtney is a major shareholder and supports the entire SubConn® range of products which is supplied to numerous customers and users throughout the world. MacArtney holds large quantities of connectors in stock and with multiple operations present at strategic locations in North America, Europe, Asia and Oceania, coupled with exclusive representative agreements with marine technology companies all over the world, MacArtney enables boundless and instant access to SubConn® connectors at local as well as global levels.

MacArtney is DS/EN ISO 9001:2008 certified and closely involved in the development and testing of the SubConn® range.

## MacArtney SubConn® applications

Over the years, SubConn® products have been the primary provider of connectivity infrastructure to MacArtney underwater technology systems and solutions. SubConn® connectors are used on MacArtney NEXUS multiplexers, LUXUS cameras and lights, FOCUS and TRIAXUS remotely operated towed vehicles (ROTV) and MacArtney MERMAC and CORMAC winch and handling systems. SubConn® connectors are also used for slip rings, underwater instrumentation systems, for large scale systems and solution packages for ocean science applications and for challenging offshore oil and gas, subsea, renewable energy, civil engineering, diving and defence projects.

# Quote

"We started to introduce SubConn® connectors to Chinese users 13 years ago. SubConn® connectors now provide high performance and reliable connection for tens of thousands of ocean instruments and items of equipment in China."

Jenny Song, General Manager SeaTech China Co., Ltd.



## SubConn® Circular series







The SubConn® Circular series forms the basis of the technology that characterises most SubConn® products available today. First introduced in 1978, these connectors are widely recognised as a dependable and rugged connectivity solution for underwater and harsh marine environment applications. SubConn® Circular connectors are available in various standard size configurations with 1 to 25 contacts.

The SubConn® Circular series offers the ability to combine signal and power within a single connector. SubConn® Circular connectors are manufactured from highgrade chloroprene rubber with different types of body material and feature a high depth rating. The connectors are available in different standard shell sizes with contacts rated at 600 V up to 10 A. SubConn® Circular connectors are available in bulkhead, inline and field installable overmould versions. All bulkhead connectors come with colour coded or numbered teflon (PTFE) leads.

For easy integration with systems and equipment, SubConn® Circular connectors are available with dedicated cables, locking sleeves, pressure proof dummy connectors and other accessories. All SubConn® cables are manufactured from flexible and water-resistant chloroprene rubber or polyurethane (PUR). The characteristic SubConn® locking sleeves are manufactured from injection moulded polyoxymethylene (POM) or stainless steel and come with stainless steel retaining snap rings.

## **Applications include**

- Offshore oil and gas, renewable energy and subsea systems
- Defence systems and equipment
- Oceanographic systems, equipment and instrumentation solutions
- Remotely Operated Vehicle (ROV) and Remotely Operated Towed Vehicle (ROTV) systems
- Underwater camera, video and lighting systems
- Ocean bottom seismic systems
- Diving systems and equipment

## **Options include**

- Customised harness cables and direct moulding to selected polyurethane (PUR) cables
- Customer specified cable, pigtail and bulkhead thread lengths
- Customer specified connector body material
- Certified pressure testing to specific ocean depths

# SubConn® Circular Mini 1 contact

## **Connector specifications**

Voltage rating
DC rating
Current rating
Insulation resistance
Contact resistance
Wet matings

Temperature rating (water)
Temperature rating (air)
Storage temperature rating

Depth rating

600 V AC rms

85% of above AC rating

10 A > 200 Mohm

< 0.01 ohm > 500

- 4 to 60°C, 25 to 140°F - 40 to 60°C, - 40 to 140°F - 40 to 60°C, - 40 to 140°F 1,400 bar, 20,000 psi

## **Material specifications**

Connector body Contacts Locking sleeves Inline cable Chloroprene rubber

Gold plated brass UNS - C36000

Delrin

18 AWG 0.82 mm² chloroprene rubber

## Inline cable colour code

1 Black

## Nominal cable outside diameter (OD)

Chloroprene rubber cable 0.142", 3.6 mm





# SubConn<sup>®</sup> Circular 2, 3, 4 and 5 contacts

## **Connector specifications**

Voltage rating DC rating

2 contacts current rating

3, 4 and 5 contacts current rating

Insulation resistance Contact resistance Wet matings

Temperature rating (water)
Temperature rating (air)
Storage temperature rating

Depth rating Depth rating PEEK 600 V AC rms

85% of above AC rating

10 A per contact (max 20 A per connector)

10 A per contact (max 30 A per connector)

> 200 Mohm < 0.01 ohm

> 500

- 4 to 60°C, 25 to 140°F

- 40 to  $60^{\circ}$ C, - 40 to  $140^{\circ}$ F

- 40 to 60°C, - 40 to 140°F

1,400 bar, 20,000 psi

300 bar, 4,350 psi

## **Material specifications**

Connector body Bulkhead body

Contacts Location pin

O-rings Locking sleeves

Snap rings

2, 3 and 4 conductor inline cable (60 cm, 2 ft)

5 conductor inline cable (60 cm, 2 ft)

Bulkhead leads (30 cm, 1 ft)

Chloroprene rubber

Brass, stainless steel, titanium, anodised aluminium or PEEK

Gold plated brass UNS - C36000

Stainless steel AISI 303

Nitrile POM

Stainless steel AISI 302

16 AWG 1.31 mm<sup>2</sup> chloroprene rubber 18 AWG 0.82 mm<sup>2</sup> chloroprene rubber

18 AWG 0.82 mm² coloured PTFE

## Face view (male)









## Inline cable colour code

1 Black 4 Green 2 White 5 Orange

3 Red

(3 conductor cable colour code: 1 black, 2 white, 3 green)

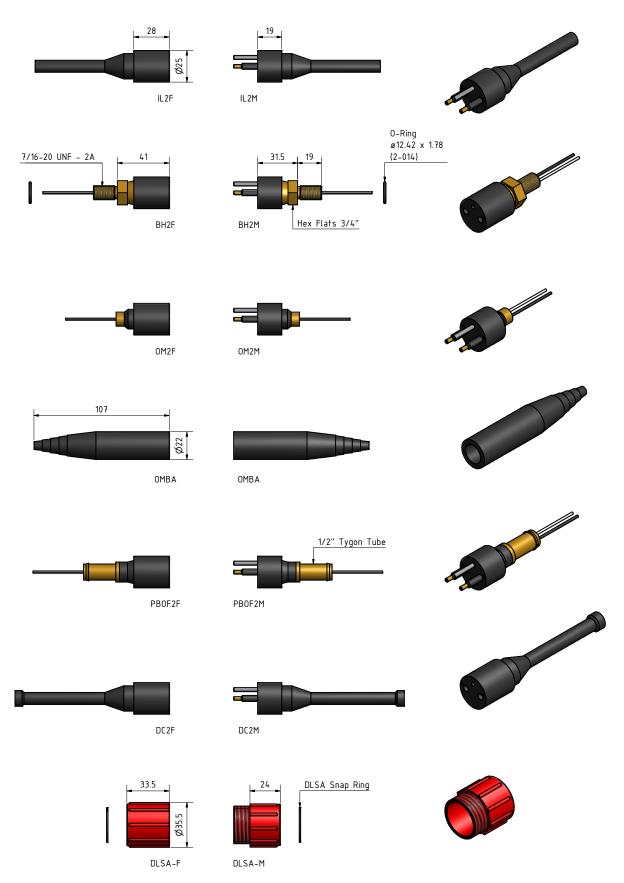
## Nominal cable outside diameter (OD)

2 conductor cable 0.365", 9.3 mm 3 conductor cable 0.385", 9.8 mm

5 conductor cable 0.465", 11.8 mm

4 conductor cable 0.410", 10.4 mm





Dimensions in mm (1 mm = 0.03937 inch) Threads in inches (1 inch = 25.4 mm)

# SubConn<sup>®</sup> Circular 6, 8 and 10 contacts

## **Connector specifications**

Voltage rating DC rating

Current rating Insulation resistance Contact resistance Wet matings

Temperature rating (water)
Temperature rating (air)
Storage temperature rating

Depth rating
Depth rating PEEK

600 V AC rms

85% of above AC rating

10 A per contact (max 50 A per connector)

> 200 Mohm < 0.01 ohm

> 500

- 4 to 60°C, 25 to 140°F - 40 to 60°C, - 40 to 140°F - 40 to 60°C, - 40 to 140°F 1,400 bar, 20,000 psi 300 bar, 4,350 psi

## **Material specifications**

Connector body Bulkhead body Contacts Location pin O-rings

Locking sleeves
Snap rings

6 and 8 conductor inline cable (60 cm, 2 ft) 10 conductor inline cable (60 cm, 2 ft) Bulkhead leads (30 cm, 1 ft) Chloroprene rubber

Brass, stainless steel, titanium, anodised aluminium or PEEK

Gold plated brass UNS - C36000

Stainless steel AISI 303

Nitrile POM

Stainless steel AISI 302

 $16~{\rm AWG}~1.31~{\rm mm^2~chloroprene~rubber} \\ 18~{\rm AWG}~0.82~{\rm mm^2~chloroprene~rubber}$ 

18 AWG 0.82 mm<sup>2</sup> PTFE

## Face view (male)







## Inline cable colour code

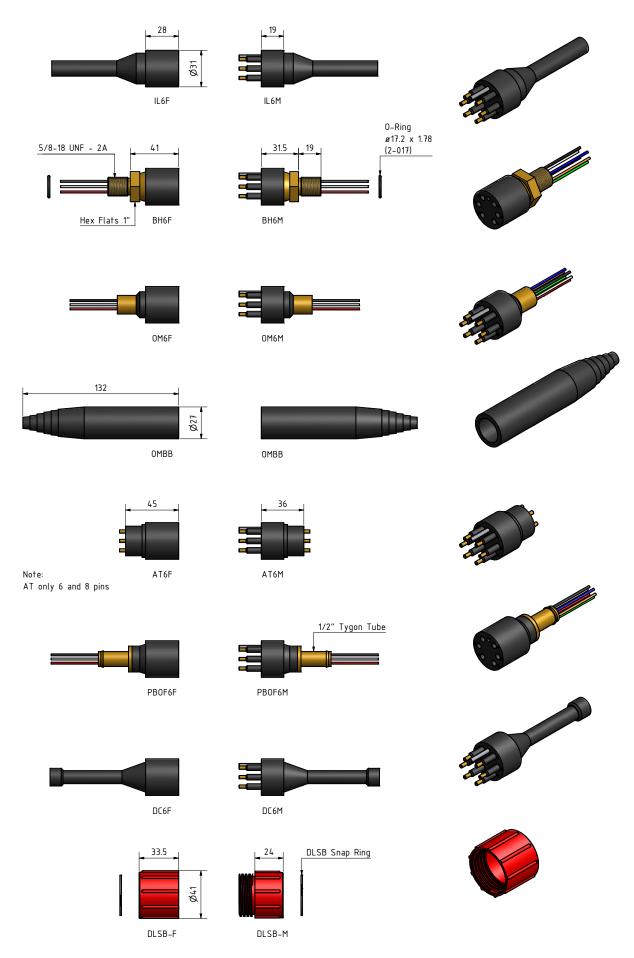
1 Black 4 Green 7 White/black 10 Orange/black

2 White 5 Orange 8 Red/black 3 Red 6 Blue 9 Green/black

## Nominal cable outside diameter (OD)

6 conductor cable 0.520", 13.2 mm 8 conductor cable 0.555", 14.1 mm 10 conductor cable 0.605", 15.4 mm





Dimensions in mm (1 mm = 0.03937 inch) Threads in inches (1 inch = 25.4 mm)

# SubConn® Circular Right Angle 6, 8 and 10 contacts

## **Connector specifications**

Voltage rating DC rating Current rating Insulation resistance Contact resistance Wet matings

Temperature rating (water)
Temperature rating (air)
Storage temperature rating

Depth rating

600 V AC rms

85% of above AC rating

10 A per contact (max 50 A per connector)

> 200 Mohm < 0.01 ohm

> 500

- 4 to 60°C, 25 to 140°F - 40 to 60°C, - 40 to 140°F - 40 to 60°C, - 40° to 140°F 1,400 bar, 20,000 psi

## **Material specifications**

Connector body
Contacts
Location pin
Locking sleeves
Snap rings

6 and 8 conductor inline cable (60 cm, 2 ft) 10 conductor inline cable (60 cm, 2 ft) Chloroprene rubber Brass UNS - C36000

AISI 303 POM AISI 302

16 AWG 1.31 mm<sup>2</sup> chloroprene rubber 18 AWG 0.82 mm<sup>2</sup> chloroprene rubber

## Face view (male)







## Inline cable colour code

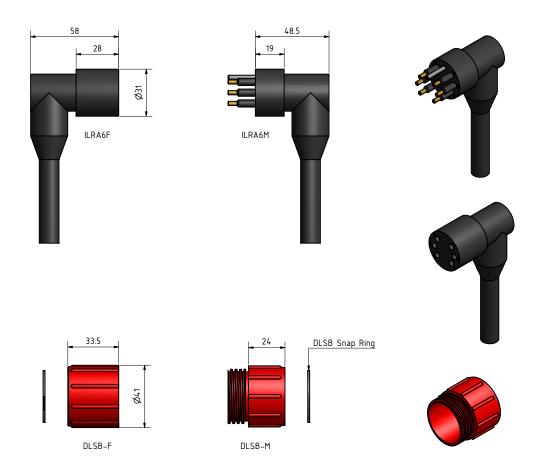
1 Black 4 Green 7 White/black 10 Orange/black

2 White5 Orange8 Red/black3 Red6 Blue9 Green/black

## Nominal cable outside diameter (OD)

6 conductor cable 0.520", 13.2 mm 8 conductor cable 0.555", 14.1 mm 10 conductor cable 0.605", 15.4 mm





# SubConn<sup>®</sup> Circular 12, 16 and 25 contacts

## **Connector specifications**

Voltage rating DC rating

12 and 16 contacts current rating

25 contacts current rating

Insulation resistance Contact resistance Wet matings

Temperature rating (water) Temperature rating (air) Storage temperature rating

12 and 16 contacts connector depth rating

25 contacts connector depth rating

Depth rating PEEK

600 V AC rms

85% of above AC rating

10 A per contact (max 60 A per connector)

3 power contacts 10 A per contact,

22 signal contacts 5 A per contact (max 60 A per connector)

> 200 Mohm

< 0.01 ohm

> 500

- 4 to 60°C, 25 to 140°F - 40 to 60°C, - 40 to 140°F - 40 to 60°C, - 40 to 140°F 1,400 bar, 20,000 psi

700 bar, 10,000 psi 300 bar, 4,350 psi

## **Material specifications**

Connector body Bulkhead body 12 and 16 contacts 25 contacts

O-rings Locking sleeves Snap rings

12 and 16 conductor inline cable (60 cm, 2 ft) 25 conductor inline cable (60 cm, 2 ft) 12 and 16 contacts bulkhead leads (30 cm, 1 ft)

25 contacts bulkhead leads (30 cm, 1 ft)

Chloroprene rubber

Brass, stainless steel, titanium, anodised aluminium or PEEK

Gold plated brass UNS - C36000

Contacts 2, 4 and 6: Gold plated brass UNS - C36000 Contacts 1, 3, 5, 7 - 25: Gold plated beryllium copper

Nitrile

POM

Stainless steel AISI 302

18 AWG 0.82 mm² chloroprene rubber

3 x 18 AWG 0.82 mm<sup>2</sup>, 22 x 20 AWG 0.52 mm<sup>2</sup> polyurethane

18 AWG  $0.82\ mm^2$  coloured PTFE

3 x 18 AWG 0.82 mm<sup>2</sup>, 22 x 22 AWG 0.33 mm<sup>2</sup> tagged PTFE

## Face view (male)







## Inline cable colour code

1 Black 4 Green 7 White/black 10 Orange/black 13 Red/white 16 Black/red

2 White 5 Orange 8 Red/black 11 Blue/black 14 Green/white 3 Red 6 Blue 9 Green/black 12 Black/white 15 Blue/white

(Except 25 conductor cable - tagged numbering, 1-25)

## Nominal cable outside diameter (OD)

12 conductor cable 0.605", 15.4 mm

16 conductor cable 0.704", 17.9 mm

25 conductor cable 0.589", 15.0 mm





Dimensions in mm (1 mm = 0.03937 inch) Threads in inches (1 inch = 25.4 mm)

# Quote

"We've used SubConn® connectors for years on various products, including our Model 180 electrical slip rings, and find them robust and reliable in the tough marine environment."

Focal Technologies Corp. (MOOG Components Group)



# SubConn® Micro Circular series







To accommodate market demands for ever more flexible, dependable and cost efficient underwater connectivity solutions, SubConn® Micro connectors are available.

The SubConn® Micro Circular series has enhanced sealing capability and utilise a uniform contact size and design. Based on the original SubConn® Circular series, SubConn® Micro Circular connectors were developed to suit the increasingly more compact design of underwater instruments, equipment and systems.

The SubConn® Micro Circular connectors are available with 2 to 21 contacts rated at 300 V from 5 to 10 A in the standard inline version and in bulkhead versions.

The SubConn® Micro Circular connectors are manufactured from high-grade neoprene and a variety of body material options and feature a high ocean depth rating. The SubConn® Micro Circular connectors have enhanced sealing capability and utilise a uniform contact size and design.

## **Applications include**

- Offshore oil and gas, renewable energy and subsea systems
- Defence systems and equipment
- Oceanographic systems, equipment and instrumentation solutions
- Remotely Operated Vehicle (ROV) and Remotely Operated Towed Vehicle (ROTV) systems
- Underwater camera, video and lighting systems
- Ocean bottom seismic systems
- Diving systems and equipment

#### **Options include**

- Customised harness cables and direct moulding to selected polyurethane (PUR) cables
- Customer specified cable, pigtail and bulkhead thread lengths
- Customer specified connector body material
- Certified pressure testing to specific ocean depths

# SubConn® Micro Circular 1 contact

## **Connector specifications**

Voltage rating
DC rating
Current rating
Insulation resistance
Contact resistance
Wet matings

Temperature rating (water) Temperature rating (air) Storage temperature rating

Depth rating

300 V AC rms

85% of above AC rating

5 A

> 200 Mohm < 0.01 ohm > 500

- 4 to 60°C, 25 to 140°F - 40 to 60°C, - 40 to 140°F - 40 to 60°C, - 40 to 140°F 700 bar, 10,000 psi

## **Material specifications**

Connector body

Contacts

Inline cable

Chloroprene rubber

Female socket in gold plated brass UNS - C36000

Male pin in gold plated beryllium copper 18 AWG 0.82 mm² chloroprene rubber

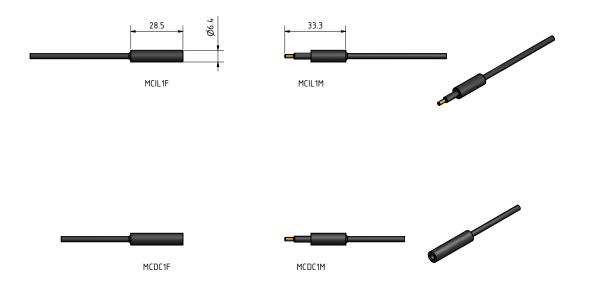
## Inline cable colour code

1 Black

## Nominal cable outside diameter (OD)

Chloroprene rubber cable 0.100", 2.54 mm





## SubConn® Micro Circular

## 2, 3, 4, 5, 6 and 8 contacts and G2 2, 3 and 4 contacts

## **Connector specifications**

Voltage rating DC rating

2, 3 and 4 contacts current rating 5, 6 and 8 contacts current rating G2 2, 3 and 4 contacts current rating

Insulation resistance Contact resistance Wet matings

Temperature rating (water)
Temperature rating (air)
Storage temperature rating

Depth rating Depth rating PEEK 300 V AC rms

85% of above AC rating

10 A per contact (max 20 A per connector) 5 A per contact (max 20 A per connector) 5 A per contact (max 20 A per connector)

> 200 Mohm < 0.01 ohm

> 500

- 4 to 60°C, 25 to 140°F - 40 to 60°C, - 40 to 140°F - 40 to 60°C, - 40 to 140°F

700 bar, 10,000 psi 300 bar, 4,350 psi

## **Material specifications**

Connector body
Bulkhead body
2, 3 and 4 contacts

5, 6, 8 contacts and G2 2, 3 and 4 contacts

Location pin
O-rings
Locking sleeves

Locking sleeves Snap rings

2, 3 and 4 conductor inline cable (60 cm, 2 ft)
5, 6 and 8 conductor inline cable (60 cm, 2 ft)
G2 2, 3 and 4 conductor inline cable (60 cm, 2 ft)
2, 3 and 4 contacts bulkhead leads (30 cm, 1 ft)
5, 6 and 8 contacts bulkhead leads (30 cm, 1 ft)
G2 2, 3 and 4 contacts bulkhead leads (30 cm, 1 ft)

Chloroprene rubber

Brass, stainless steel, titanium, anodised aluminium or PEEK

Gold plated brass UNS - C36000

Female sockets in gold plated brass - UNS C36000

Male pins in gold plated beryllium copper

Stainless steel AISI 303

Nitrile ABS

Stainless steel AISI 302

18 AWG 0.82 mm<sup>2</sup> chloroprene rubber 20 AWG 0.52 mm<sup>2</sup> chloroprene rubber 20 AWG 0.52 mm<sup>2</sup> chloroprene rubber 20 AWG 0.52 mm<sup>2</sup> coloured PTFE 22 AWG 0.33 mm<sup>2</sup> coloured PTFE 20 AWG 0.52 mm<sup>2</sup> coloured PTFE

## Face view (male)



















## Inline cable colour code

1 Black 4 Green 7 White/black 2 White 5 Orange 8 Red/black 3 Red 6 Blue

(3 conductor cable colour code: 1 black, 2 white, 3 green) (G2 3 conductor cable colour code: 1 black, 2 white, 3 red)

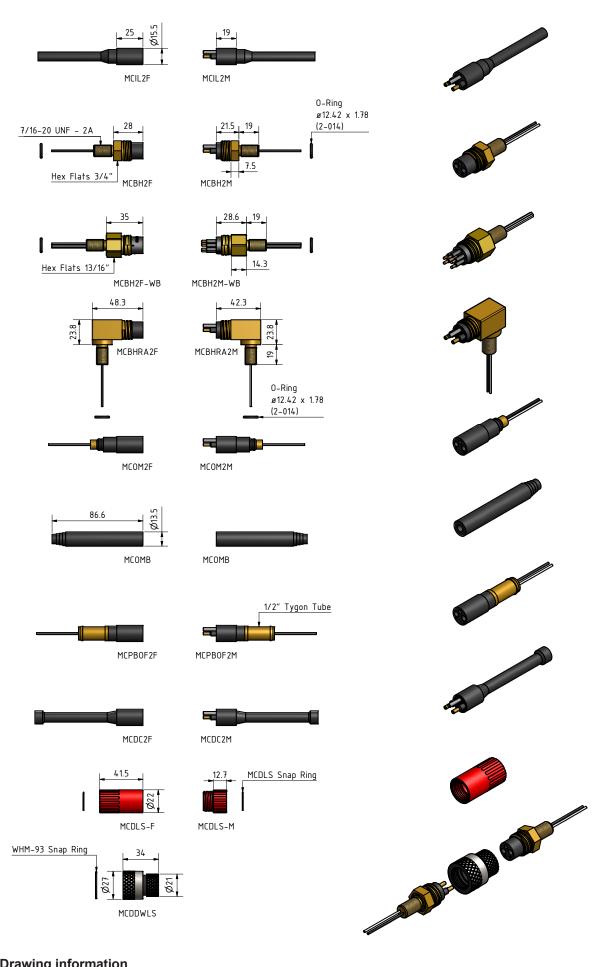
## Nominal cable outside diameter (OD)

2 conductor cable 0.340", 8.6 mm G2 2 conductor cable 0.230", 6.1 mm 5 conductor cable 0.312", 7.9 mm 3 conductor cable 0.360", 9.1 mm G2 3 conductor cable 0.250", 6.4 mm 6 conductor cable 0.315", 8.0 mm 4 conductor cable 0.385", 9.8 mm G2 4 conductor cable 0.260", 6.6 mm 8 conductor cable 0.363", 9.2 mm

## Additional information

Micro 5, 6 and 8 contacts and G2 2, 3, 4 contacts are available as water blocked (WB)





Dimensions in mm (1 mm = 0.03937 inch) Threads in inches (1 inch = 25.4 mm)

# SubConn<sup>®</sup> Micro Circular Double O-ring 2, 3, 4, 5, 6 and 8 contacts and G2 2, 3 and 4 contacts

## **Connector specifications**

Voltage rating DC rating

2, 3 and 4 contacts current rating 5, 6 and 8 contacts current rating

G2 2, 3 and 4 contacts connector current rating

Insulation resistance Contact resistance Wet matings

Temperature rating (water) Temperature rating (air) Storage temperature rating

Depth rating
Depth rating PEEK

300 V AC rms

85% of above AC rating

10 A per contact (max 20 A per connector) 5 A per contact (max 20 A per connector) 5 A per contact (max 20 A per connector)

> 200 Mohm

< 0.01 ohm

> 500

- 4 to 60°C, 25 to 140°F - 40 to 60°C, - 40 to 140°F - 40 to 60°C, - 40 to 140°F 700 bar, 10,000 psi

## **Material specifications**

Connector body Bulkhead body 2, 3 and 4 contacts

5, 6, 8 contacts and G2 2, 3 and 4 contacts

Location pin
O-rings
Locking sleeves

Snap rings

2, 3 and 4 contacts bulkhead leads (30 cm, 1 ft) 5, 6 and 8 contacts bulkhead leads (30 cm, 1 ft) G2 2, 3 and contacts 4 bulkhead leads (30 cm, 1 ft) Chloroprene rubber

300 bar, 4,350 psi

Titanium, anodised aluminium or stainless steel\*

Gold plated brass UNS - C36000

Female sockets in gold plated brass UNS C36000

Male pins in gold plated beryllium copper

Stainless steel AISI 303

Nitrile ABS

Stainless steel AISI 302

20 AWG 0.52 mm $^2$  coloured PTFE 22 AWG 0.33 mm $^2$  coloured PTFE 20 AWG 0.52 mm $^2$  coloured PTFE

## Face view (male)



















#### Inline cable colour code

1 Black4 Green7 White/black2 White5 Orange8 Red/black

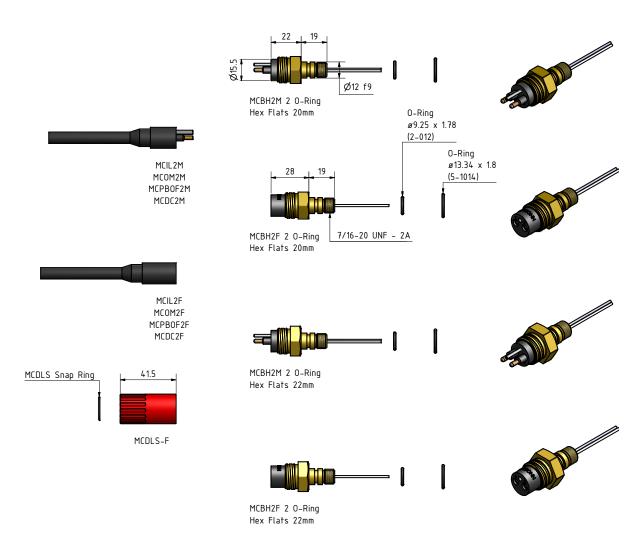
3 Red 6 Blue

(3 conductor cable colour code: 1 black, 2 white, 3 green) (G2 3 conductor cable colour code: 1 black, 2 white, 3 red)

### **Additional information**

\* Stainless steel only in 22 mm hex size





# SubConn® Micro Circular 10, 12 and 16 contacts

## **Connector specifications**

Voltage rating DC rating Current rating Insulation resistance Contact resistance Wet matings

Temperature rating (water)
Temperature rating (air)
Storage temperature rating

Depth rating
Depth rating PEEK

300 V AC rms

85% of above AC rating

5 A per contact (max 30 A per connector)

> 200 Mohm < 0,01 ohm > 500

- 4 to 60°C, 25 to 140°F - 40 to 60°C, - 40 to 140°F - 40 to 60°C, - 40 to 140°F 700 bar, 10,000 psi

## **Material specifications**

Connector body Bulkhead body Contacts

O-rings Locking sleeves Snap rings

Inline cable (60 cm, 2 ft) Bulkhead leads (30 cm, 1 ft) Chloroprene rubber

300 bar, 4,350 psi

Brass, stainless steel, titanium, anodised aluminium or  $\ensuremath{\mathsf{PEEK}}$ 

Female sockets in gold plated brass UNS - C36000

Male pins in gold plated beryllium copper

Nitrile POM

Stainless steel AISI 302

20 AWG 0.52 mm² chloroprene rubber 20 AWG 0.52 mm² coloured PTFE

## Face view (male)







## Inline cable colour code

1 Black 4 Green 7 White/black 10 Orange/black 13 Red/white 16 Black/red 2 White 5 Orange 8 Red/black 11 Blue/black 14 Green/white 3 Red 6 Blue 9 Green/black 12 Black/white 15 Blue/white

## Nominal cable outside diameter (OD)

10 conductor cable 0.406", 10.3 mm 12 conductor cable 0.436", 11.0 mm 16 conductor cable 0.472", 12.0 mm





Dimensions in mm (1 mm = 0.03937 inch) Threads in inches (1 inch = 25.4 mm)

# SubConn<sup>®</sup> Micro Circular Double O-ring 10, 12 and 16 contacts

## **Connector specifications**

Voltage rating DC rating Current rating Insulation resistance Contact resistance Wet matings

Temperature rating (water)
Temperature rating (air)
Storage temperature rating

Depth rating Depth rating PEEK 300 V AC rms

85% of above AC rating

5 A per contact (max 30 A per connector)

> 200 Mohm < 0.01 ohm > 500

- 4 to 60°C, 25 to 140°F - 40 to 60°C, - 40 to 140°F - 40 to 60°C, - 40 to 140°F 700 bar, 10,000 psi 300 bar, 4,350 psi

## **Material specifications**

Connector body Bulkhead body Contacts

O-rings Locking sleeves Snap rings

Bulkhead leads (30 cm, 1 ft)

Chloroprene rubber

Titanium, anodised aluminium or stainless steel Female sockets in gold plated brass UNS - C36000

Male pins in gold plated beryllium copper

Nitrile POM

Stainless steel AISI 302

20 AWG 0.52 mm<sup>2</sup> coloured PTFE

## Face view (male)







## Inline cable colour code

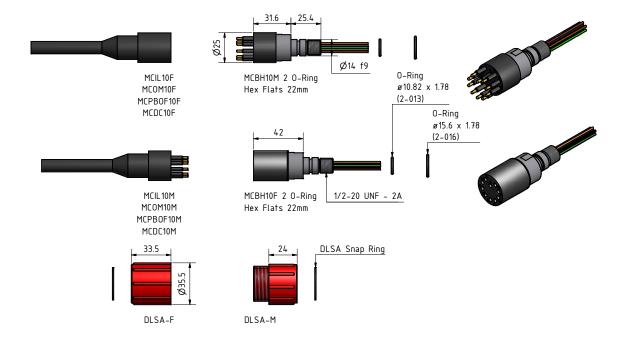
1 Black 4 Green 7 White/black 10 Orange/black 13 Red/white 16 Black/red

2 White 5 Orange 8 Red/black 11 Blue/black 14 Green/white 3 Red 6 Blue 9 Green/black 12 Black/white 15 Blue/white

## Nominal cable outside diameter (OD)

10 conductor cable 0.406", 10.3 mm 12 conductor cable 0.436", 11.0 mm 16 conductor cable 0.472", 12.0 mm





# SubConn® Micro Circular 21 contacts

## **Connector specifications**

Voltage rating DC rating Current rating Insulation resistance Contact resistance Wet matings

Temperature rating (water)
Temperature rating (air)
Storage temperature rating

Depth rating Depth rating PEEK 300 V AC rms

85% of above AC rating

5 A per contact (max 40 A per connector)

> 200 Mohm < 0.01 ohm > 500

- 4° to 60°C, 25 to 140°F - 40 to 60°C, - 40° to 140°F

- 40 to 60°C, - 40 to 140°F 700 bar, 10,000 psi 300 bar, 4,350 psi

## **Material specifications**

Connector body Bulkhead body Contacts

O-rings Locking sleeves Snap rings Inline cable (60 cm, 2 ft) Bulkhead leads (30 cm, 1 ft) Chloroprene rubber

Brass, stainless steel, titanium, anodised aluminium or PEEK Female sockets in gold plated brass UNS - C36000

Male pins in gold plated beryllium copper

Nitrile POM

Stainless steel AISI 302 20 AWG 0.52 mm² PUR 20 AWG 0.52 mm² tagged PTFE

## Face view (male)



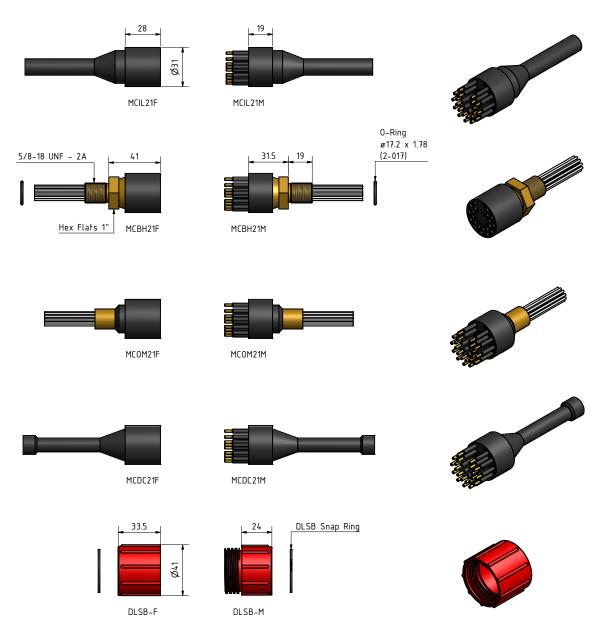
## Inline cable colour code

1-21 Tagged numbering

## Nominal cable outside diameter (OD)

21 conductor cable 0.578" 14,70 mm





# Quote

"We receive excellent customer service through every aspect of our business relationship with SubConn."

Faith Goguen, Purchasing Manager EdgeTech



## SubConn® Low Profile series







The SubConn® Low Profile series is designed to offer connectivity for underwater systems and equipment where space is restricted or a more compact solution is required. By means of the low profile layout users are able to assemble design optimised, streamlined and effective underwater systems with sensors, sonar heads and other types of equipment producing less drag.

SubConn® Low Profile connectors are manufactured from high-grade rubber with different types of body material available. They feature the same contact sizes as the Circular series and are available with 2 to 9 contacts rated at 600 V up to 10 A. The series includes bulkhead and inline versions featuring a high depth rating.

For easy integration with systems and equipment SubConn® Low Profile series connectors are available with dedicated cables, rubber straps and pressure-proof dummy connectors. All SubConn® cables are manufactured from flexible and water-resistant chloroprene rubber.

## **Applications include**

- Remotely Operated Vehicle (ROV) systems and instrumentation bottles
- Oceanographic systems, equipment and instrumentation solutions
- Defence systems and equipment
- Offshore oil and gas, renewable energy and subsea systems
- Underwater camera, video and lighting systems
- Diving systems and equipment

## **Options include**

- Customised harness cables and direct moulding to selected polyurethane (PUR) cables
- Customer specified cable, pigtail and bulkhead thread lengths
- Customer specified connector body material
- Certified pressure testing to specific ocean depths

# SubConn® Low Profile 2 contacts

## **Connector specifications**

Single contact rating

DC rating Current rating Insulation resistance Contact resistance Wet matings

Temperature rating (water)
Temperature rating (air)
Storage temperature rating

Depth rating Depth rating PEEK 600 V AC rms

85% of above AC rating

10 A per contact (max 20 A per connector)

> 200 Mohm < 0.01 ohm

> 500

- 4 to 60°C, 25 to 140°F - 40 to 60°C, - 40 to 140°F - 40 to 60°C, - 40 to 140°F 700 bar, 10,000 psi 300 bar, 4,350 psi

## **Material specifications**

Connector body
Bulkhead body
Contacts
Location pin
O-rings
Inline cable (60 cm

Inline cable (60 cm, 2 ft) Bulkhead leads (30 cm, 1 ft) Chloroprene rubber

Brass, stainless steel, titanium, anodised aluminium or PEEK

Gold plated brass UNS - C36000

Stainless steel AISI 303

Nitrile

16 AWG 1.31 mm² chloroprene rubber 18 AWG 0.82 mm² tagged PTFE

## Face view (male)



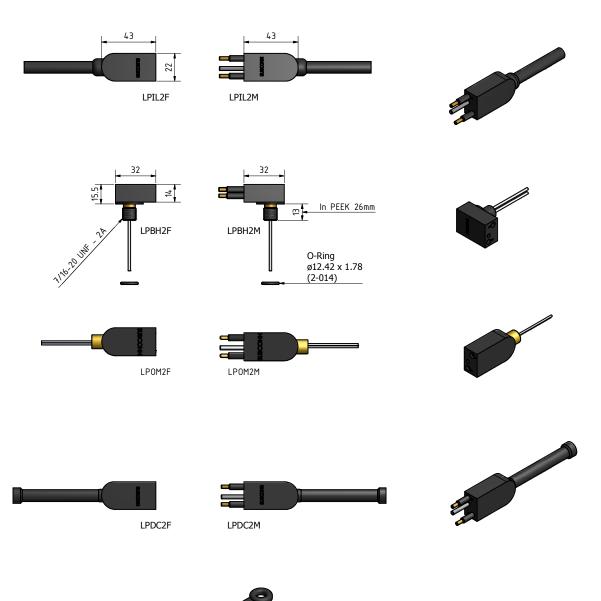
## Inline cable colour code

- 1 Black
- 2 White

## Nominal cable outside diameter (OD)

2 conductor cable 0.365", 9.3 mm





LPA Strap



## SubConn® Low Profile

#### 3 and 4 contacts

#### **Connector specifications**

Single contact rating

DC rating

3 contacts current rating 4 contacts current rating Insulation resistance Contact resistance Wet matings

Temperature rating (water)
Temperature rating (air)
Ctorage temperature rating

Storage temperature rating

Depth rating Depth rating PEEK 600 V AC rms

85% of above AC rating

10 A per contact (max 30 A per connector) 10 A per contact (max 40 A per connector)

> 200 Mohm

< 0.01 ohm

> 500

- 4 to 60°C, 25 to 140°F - 40 to 60°C, - 40 to 140°F - 40 to 60°C, - 40 to 140°F

700 bar, 10,000 psi 300 bar, 4,350 psi

#### **Material specifications**

Connector body Bulkhead body Contacts

O-rings

Locking straps

Inline cable (60 cm, 2 ft) Bulkhead leads (30 cm, 1 ft) Chloroprene rubber

Brass, stainless steel, titanium, anodised aluminium or PEEK

Gold plated brass UNS - C36000

Nitrile

Chloroprene rubber

16 AWG 1.31 mm<sup>2</sup> chloroprene rubber 18 AWG 0.82 mm<sup>2</sup> tagged PTFE

#### Face view (male)





#### Inline cable colour code

1 Black 4 Green

2 White

3 Red

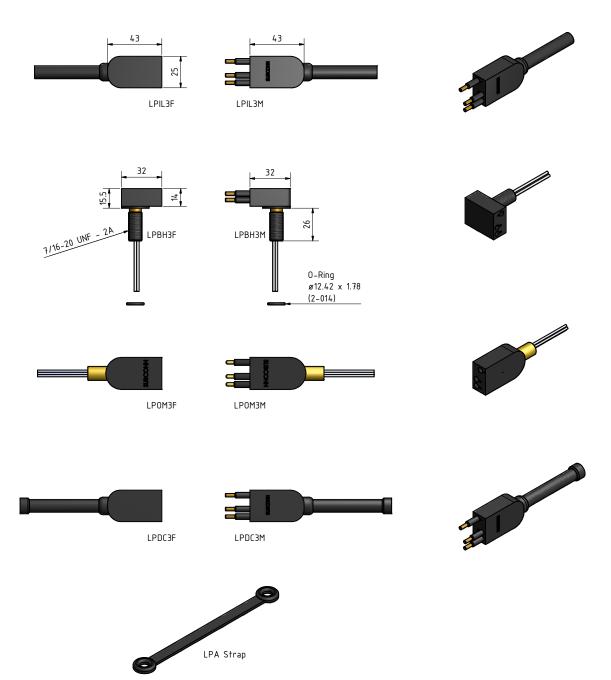
(3 conductor cable colour code: 1 black, 2 white, 3 green)

#### Nominal cable outside diameter (OD)

3 conductor cable 0.385", 9.8 mm

4 conductor cable 0.410", 10.4 mm





# SubConn® Low Profile 5 contacts

#### **Connector specifications**

Voltage rating DC rating

Current rating Insulation resistance Contact resistance Wet matings

Temperature rating (water)
Temperature rating (air)
Storage temperature rating

Depth rating Depth rating PEEK 600 V AC rms

85% of above AC rating

10 A per contact (max 40 A per connector)

> 200 Mohm < 0.01 ohm > 500

- 4 to 60°C, 25 to 140°F - 40 to 60°C, - 40 to 140°F - 40 to 60°C, - 40 to 140°F 700 bar, 10,000 psi 300 bar, 4,350 psi

#### **Material specifications**

Connector body Bulkhead body Contacts O-rings Locking straps

Inline cable (60 cm, 2 ft) Bulkhead leads (30 cm, 1 ft) Chloroprene rubber

Brass, stainless steel, titanium, anodised aluminium or PEEK

Gold plated brass UNS - C36000

Nitrile

Chloroprene rubber

18 AWG 0.82 mm² chloroprene rubber 18 AWG 0.82 mm² tagged PTFE

#### Face view (male)



#### Inline cable colour code

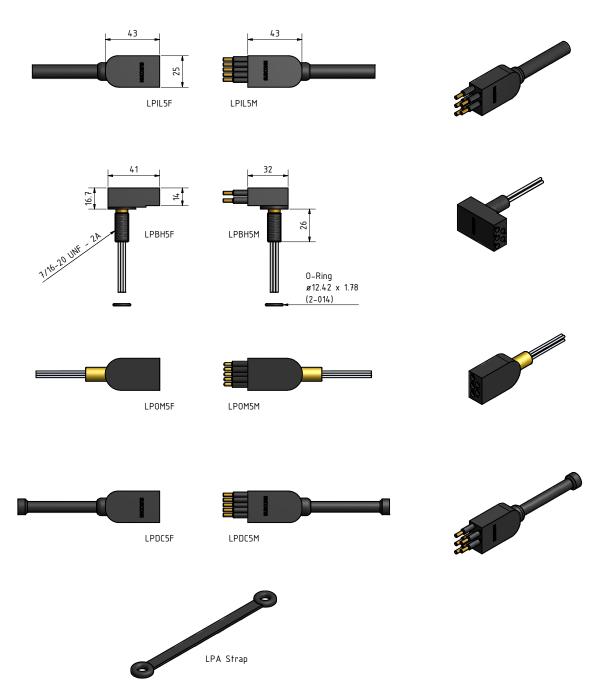
1 Black 4 Orange 2 Red 5 Yellow

3 Blue

#### Nominal cable outside diameter (OD)

5 conductor cable 0.328", 8.4 mm





# SubConn<sup>®</sup> Low Profile 7 contacts

#### **Connector specifications**

Voltage rating 600 V AC rms

DC rating 85% of above AC rating

Current rating 10 A per contact (max 40 A per connector)

Insulation resistance > 200 Mohm
Contact resistance < 0.01 ohm
Wet matings > 500

Temperature rating (water) - 4 to 60°C, 25 to 140°F

Temperature rating (air)  $-40 \text{ to } 60^{\circ}\text{C}, -40 \text{ to } 140^{\circ}\text{F}$ Storage temperature rating  $-40 \text{ to } 60^{\circ}\text{C}, -40 \text{ to } 140^{\circ}\text{F}$ 

Depth rating PEEK 700 bar, 10,000 psi
Depth rating PEEK 300 bar, 4,350 psi

#### **Material specifications**

Connector body Chloroprene rubber

Bulkhead body Brass, stainless steel, titanium, anodised aluminium or PEEK

Contacts Gold plated brass UNS - C36000

O-rings Nitrile

Locking straps Chloroprene rubber

Inline cable (60 cm, 2 ft)

16 AWG 1.31 mm² chloroprene rubber

Bulkhead leads (30 cm, 1 ft)

18 AWG 0.82 mm² tagged PTFE

#### Face view (male)



#### Inline cable colour code

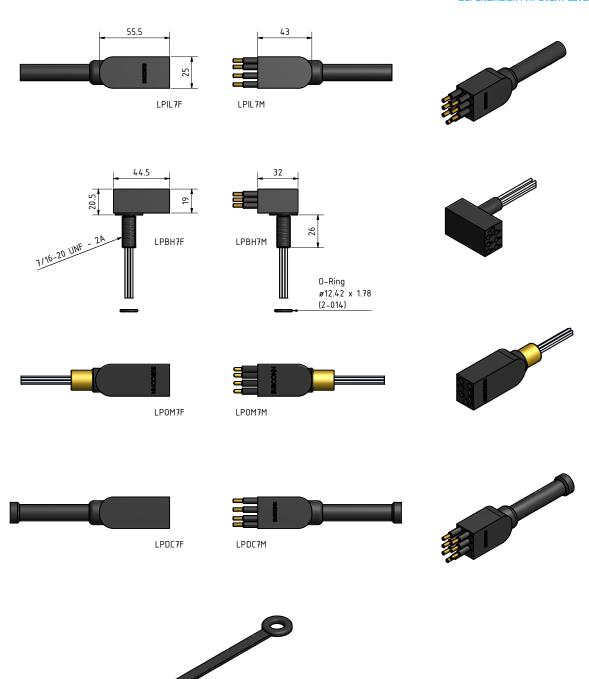
1 Black 4 Green 7 White/black

2 White 5 Orange 3 Red 6 Blue

#### Nominal cable outside diameter (OD)

7 conductor cable 0.520", 13.2 mm





LPB Strap

# SubConn® Low Profile 9 contacts

#### **Connector specifications**

Voltage rating

DC rating Current rating

Insulation resistance
Contact resistance

Wet matings

Temperature rating (water)
Temperature rating (air)

Storage temperature rating

Depth rating

Depth rating PEEK

600 V AC rms

85% of above AC rating

10 A per contact (max 40 A per connector)

> 200 Mohm < 0.01 ohm

> 500

- 4 to 60°C, 25 to 140°F - 40 to 60°C, - 40 to 140°F

- 40 to  $60^{\circ}\text{C},$  - 40 to  $140^{\circ}\text{F}$ 

700 bar, 10,000 psi 300 bar, 4,350 psi

#### **Material specifications**

Connector body

Bulkhead body

Contacts

O-rings

Locking straps

Inline cable (60 cm, 2 ft) Bulkhead leads (30 cm, 1 ft) Chloroprene rubber

Brass, stainless steel, titanium, anodised aluminium or PEEK

Gold plated brass UNS - C36000

Nitrile

Chloroprene rubber

16 AWG 1.31 mm $^2$  chloroprene rubber 18 AWG 0.82 mm $^2$  tagged PTFE

#### Face view (male)



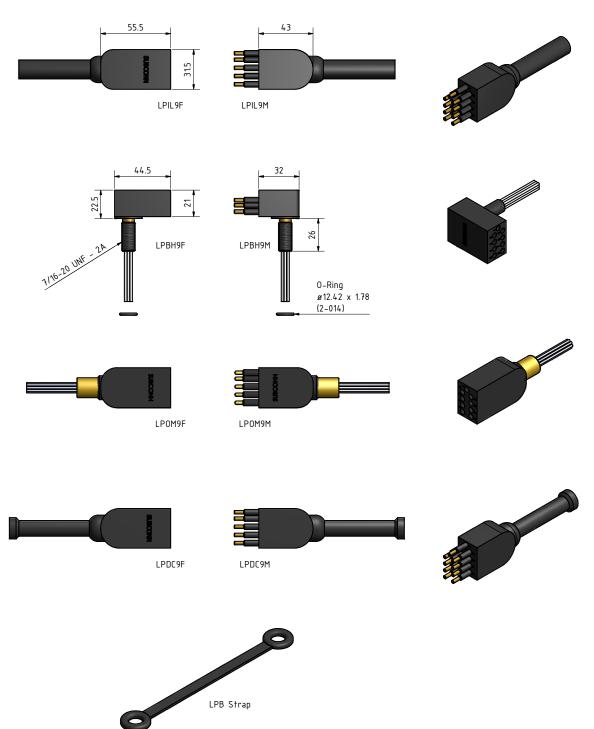
#### Inline cable colour code

1 Black4 Green7 White/black2 White5 Orange8 Red/black3 Red6 Blue9 Green/black

#### Nominal cable outside diameter (OD)

9 conductor cable 0.590", 15.0 mm





# SubConn<sup>®</sup> Low Profile Reed Switch 2 contacts

#### **Connector specifications**

Reed Switch type
Switch voltage rating
Contact rating
Switch current rating
Operation time
Release time
Capacitance
Contact resistance
Wet matings
Temperature rating (water)

Temperature rating (water)
Temperature rating (air)
Storage temperature rating

Depth rating

HE559-ND 200 V DC 10 W max 500 mA

0.6 ms (maximum) 0.2 ms (maximum) 0.20 pF (typical) < 0.01 ohm > 500

- 4 to 60°C, 25 to 140°F - 40 to 60°C, - 40 to 140°F - 40 to 60°C, - 40 to 140°F 300 bar, 4,350 psi

#### **Material specifications**

Connector body
Bulkhead body
Contacts
O-rings
Locking straps
Inline cable (60 cm, 2 ft)

Chloroprene rubber
Brass or stainless steel
Gold plated brass UNS - C36000
Nitrile
Chloroprene rubber
16 AWG 1.31 mm² chloroprene rubber

#### Face view (male)



#### Inline cable colour code

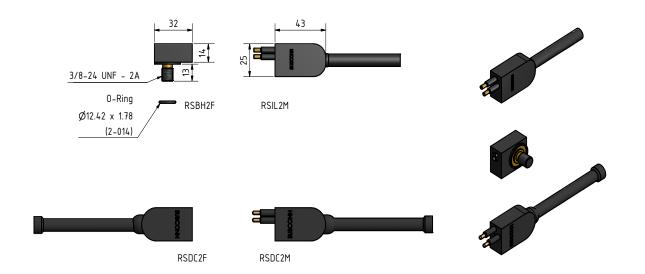
1 Black

2 White

#### Nominal cable outside diameter (OD)

2 conductor cable 0.365", 9.3 mm







## Did you know?

The globally trusted range of SubConn® connectors is continually being tested and reviewed to ensure the highest quality and suitability to the underwater and offshore markets. The range is regularly extended to meet the new individual or industry requirements.



## SubConn® Micro Low Profile series







The SubConn® Micro Low Profile series was developed to suit the increasingly more compact design of underwater instruments, equipment and systems where space is restricted or a more compact solution is required.

By means of the low profile layout users are able to assemble design optimised, streamlined and effective underwater systems with sensors, sonar heads and other types of equipment producing less drag.

SubConn® Micro Low Profile connectors are manufactured from high-grade rubber with different types of body material available. They feature the same contact sizes as the Micro series and are available in 3, 7 and 9 contacts rated at 300 V up to 5 A. The series includes bulkhead and inline versions featuring a high depth rating.

For easy integration with systems and equipment SubConn® Micro Low Profile series connectors are available with dedicated cables, rubber straps and pressure-proof dummy connectors. All SubConn® cables are manufactured from flexible and water-resistant chloroprene rubber.

#### Applications include

- Offshore oil and gas, renewable energy and subsea systems
- Defence systems and equipment
- Oceanographic systems, equipment and instrumentation solutions
- Remotely Operated Vehicle (ROV) and Remotely Operated Towed Vehicle (ROTV) systems
- Underwater camera, video and lighting systems
- Ocean bottom seismic systems
- Diving systems and equipment

#### **Options include**

- Customised harness cables and direct moulding to selected polyurethane (PUR) cables
- Customer specified cable, pigtail and bulkhead thread lengths
- Customer specified connector body material
- Certified pressure testing to specific ocean depths

# SubConn® Micro Low Profile 3 contacts

#### **Connector specifications**

Voltage rating DC rating Current rating Insulation resistance Contact resistance Wet matings

Temperature rating (water) Temperature rating (air) Storage temperature rating

Depth rating Depth rating PEEK 300 V AC rms

85% of above AC rating

5 A per contact (max 10 A per connector)

> 200 Mohm < 0.01 ohm

> 500

- 4 to 60°C, 25 to 140°F - 40 to 60°C, - 40 to 140°F - 40 to 60°C, - 40 to 140°F 700 bar, 10,000 psi 300 bar, 4,350 psi

#### **Material specifications**

Connector body Bulkhead body Contacts

O-rings Locking straps Inline cable (60 cm, 2 ft) Bulkhead leads (30 cm, 1 ft) Chloroprene rubber Brass or stainless steel

Female sockets in gold plated brass UNS - C36000

Male pins in gold plated beryllium copper

Nitrile N/A

20 AWG 0.52 mm² chloroprene rubber 20 AWG 0.52 mm² tagged PTFE

#### Face view (male)



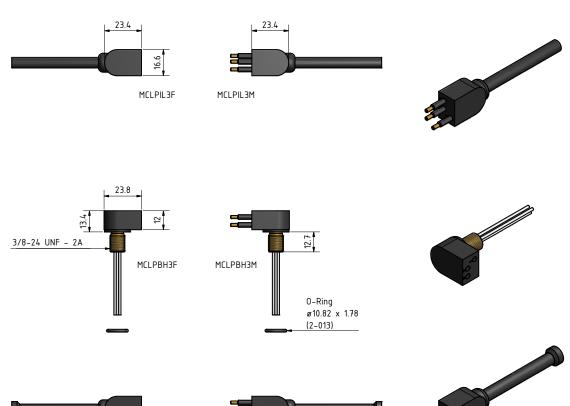
#### Inline cable colour code

- 1 Black
- 2 White
- 3 Red

Nominal cable outside diameter (OD)

3 conductor cable 0.328", 8.4 mm





MCLPDC3F

MCLPDC3M

## SubConn® Micro Low Profile 7 and 9 contacts

#### **Connector specifications**

Voltage rating 300 V AC rms

DC rating 85% of above AC rating

Current rating 5 A per contact (max 20 A per connector)

Insulation resistance > 200 Mohm Contact resistance < 0.01 ohm > 500 Wet matings

- 4 to 60°C, 25 to 140°F Temperature rating (water) - 40 to 60°C, - 40 to 140°F Temperature rating (air) Storage temperature rating - 40 to 60°C, - 40 to 140°F

Depth rating 700 bar, 10,000 psi Depth rating PEEK 300 bar, 4,350 psi

#### **Material specifications**

Connector body Chloroprene rubber

Bulkhead body Brass, stainless steel, titanium, anodised aluminium or PEEK Contacts

Chloroprene rubber

Female sockets in gold plated brass UNS - C36000

Male pins in gold plated beryllium copper

Nitrile

Locking straps Inline cable (60 cm, 2 ft) 20 AWG 0.52 mm<sup>2</sup> chloroprene rubber Bulkhead leads (30 cm, 1 ft) 20 AWG 0.52 mm<sup>2</sup> tagged PTFE

#### Face view (male)



O-rings



#### Inline cable colour code

1 Black 4 Green 7 White/black 10 Orange/black\*\*

2 White 5 Orange 8 Red/black\* 3 Red 6 Blue 9 Green/black

#### Nominal cable outside diameter (OD)

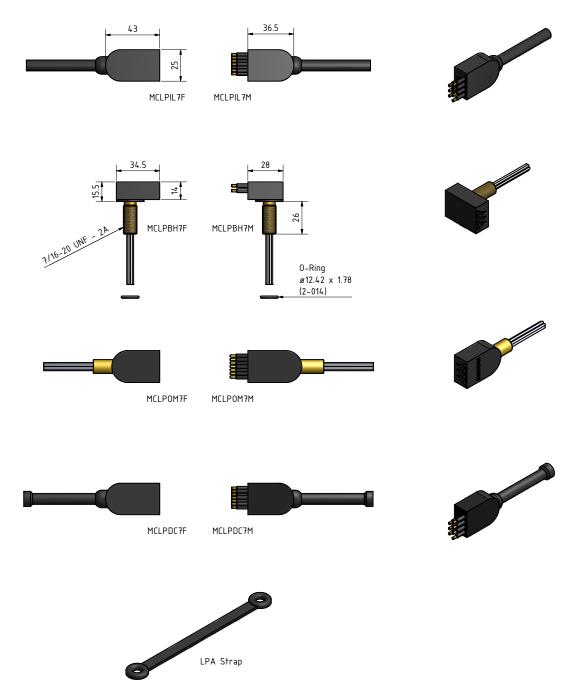
8 conductor cable 0.363", 9.2 mm 10 conductor cable 0.406", 10.3 mm

www.macartney.com

<sup>\*</sup> Micro 7 contacts connector uses an 8 conductor cable (only 7 conductors are used)

<sup>\*\*</sup> Micro 9 contacts connector uses an 10 conductor cable (only 9 conductors are used)





## Quote

"The SubConn brand has been extensively used by Valeport for both shallow and deep water product applications. Knowing it is universally accepted worldwide within the industry is important to us."

Kevin Edwards, Sales & Marketing Manager Valeport Limited



## SubConn® Metal Shell series







The SubConn® Metal Shell series represents an alternative to Circular series bulkhead connectors where an even more rugged, resilient and protected underwater connectivity solution is required.

SubConn® Metal Shell series connectors are manufactured from stainless steel and are available in three different shell sizes compatible with industry standards. Flange mountable and bulkhead (male and female) connectors are available as standard equipment and connector configuration ranges from 2 to 12 contacts rated at 300 to 600 V up to 5 to 10 A. SubConn® Metal Shell connectors are manufactured to mate with compatible standard inline and dummy connectors.

The connectors feature an integrated locking ring thread on the body and a special polyoxymethylene (POM) or stainless steel locking sleeve is used on all connectors. SubConn® Metal Shell connectors come with numbered teflon (PTFE) leads and feature a high depth rating.

#### **Applications include**

- Mating rugged flange mounted connectors with inline harness cables and connectors
- Defence systems and equipment
- Remotely Operated Vehicle (ROV) systems
- Oceanographic systems, equipment and instrumentation solutions
- Underwater camera, video and lighting systems
- Ocean bottom cable and seismic systems
- Slip ring assemblies

#### **Options include**

- Customer specified connector body material
- Customised mating harness cables
- Customer specified cable, pigtail and bulkhead thread lengths
- Electromechanical stress terminations
- Certified pressure testing to specific ocean depths

## SubConn® Metal Shell 1500

#### 2, 3, 4, 5, 6 and 8 contacts and G2 2, 3 and 4 contacts

#### **Connector specifications**

Voltage rating DC rating

2, 3 and 4 contacts current rating5, 6 and 8 contacts current ratingG2 2, 3 and 4 contacts current rating

Insulation resistance Contact resistance Wet matings

Temperature rating (water) Temperature rating (air) Storage temperature rating

Depth rating

300 V AC rms

85% of above AC rating

10 A per contact (max 20 A per connector) 5 A per contact (max 20 A per connector) 5 A per contact (max 20 A per connector)

> 200 Mohm

< 0.01 ohm

> 500

- 4 to 60°C, 25 to 140°F

- 40 to 60°C, - 40 to 140°F

- 40 to 60°C, - 40 to 140°F

700 bar, 10,000 psi

#### **Material specifications**

Connector body
Connector housing

Contacts

Location pin Locking sleeves Snap rings

2, 3 and 4 contacts bulkhead leads (30 cm, 1 ft) 5, 6 and 8 contacts bulkhead leads (30 cm, 1 ft) G2 2, 3 and 4 contacts bulkhead leads (30 cm, 1 ft) Chloroprene rubber

Stainless steel AISI 316 (other materials on request) Female sockets in gold plated brass UNS - C36000

Male pins in gold plated beryllium copper

Stainless steel AISI 303

ABS

Stainless steel AISI 302

20 AWG 0.52 mm $^2$  coloured PTFE 22 AWG 0.33 mm $^2$  coloured PTFE 20 AWG 0.52 mm $^2$  coloured PTFE

#### Face view (male)











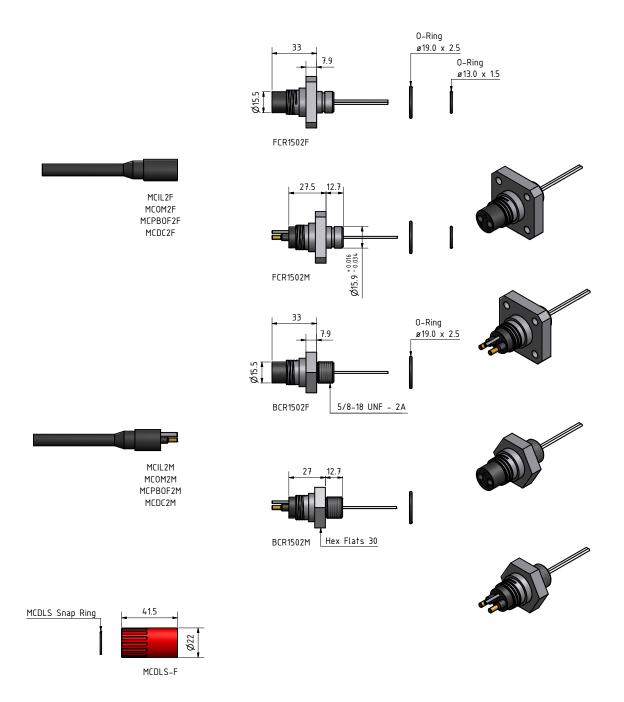












## SubConn<sup>®</sup> Metal Shell 2000 2, 3, 4 contacts and Micro 10 and 12 contacts

#### **Connector specifications**

2, 3 and 4 contacts voltage rating 10 and 12 contacts voltage rating DC rating

2, 3 and 4 contacts current rating 10 and 12 contacts current rating

Insulation resistance Contact resistance Wet matings

Temperature rating (water) Temperature rating (air) Storage temperature rating

Depth rating

600 V AC rms 300 V AC rms

85% of above AC rating

10 A per contact (max 30 A per connector) 5 A per contact (max 30 A per connector)

> 200 Mohm < 0.01 ohm

> 500

- 4 to 60°C, 25 to 140°F - 40 to 60°C, - 40 to 140°F - 40 to 60°C, - 40 to 140°F

700 bar, 10,000 psi

#### **Material specifications**

Connector body Connector housing 2, 3 and 4 contacts 10 and 12 contacts

Location pin
O-rings
Locking sleeves
Snap rings

2, 3 and 4 contacts bulkhead leads (30 cm, 1 ft) 10 and 12 contacts bulkhead leads (30 cm, 1 ft)

Chloroprene rubber

Stainless steel AISI 316 (other materials on request)

Brass UNS - C36000

Female sockets in gold plated brass UNS - C36000

Male pins in gold plated beryllium copper

Stainless steel AISI 303

Nitrile POM

OW

Stainless steel AISI 302 18 AWG 0.82 mm² tagged PTFE

20 AWG 0.52 mm² tagged PTFE

#### Face view (male)



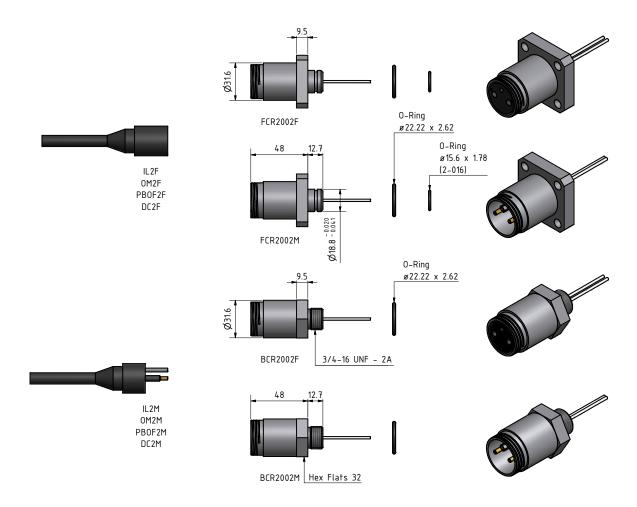


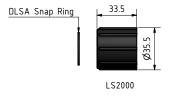




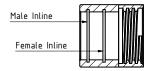








#### **Snap ring placement**



With male inline connector - snap ring in outer groove

With female inline connector - snap ring in inner groove

## SubConn® Metal Shell 2400 6, 8 and 10 contacts

#### **Connector specifications**

Voltage rating
DC rating
Current rating
Insulation resistance
Contact resistance
Wet matings

Temperature rating (water) Temperature rating (air) Storage temperature rating

Depth rating

600 V AC rms

85% of above AC rating

10 A per contact (max 50 A per connector)

> 200 Mohm < 0.01 ohm

> 500

- 4 to 60°C, 25 to 140°F - 40 to 60°C, - 40 to 140°F - 40 to 60°C, - 40 to 140°F 700 bar, 10,000 psi

#### **Material specifications**

Connector body
Bulkhead body
Contacts
Location pin
O-rings
Locking sleeves
Snap rings

Bulkhead leads (30 cm, 1 ft)

Chloroprene rubber

AISI 316 (other materials on request)

Brass UNS - C36000 Stainless steel AISI 303

Nitrile POM

Stainless steel AISI 302

18 AWG 0.82 mm² tagged PTFE

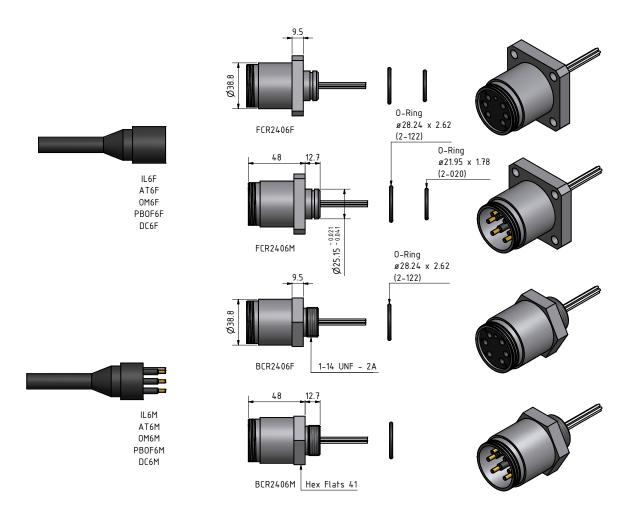
#### Face view (male)

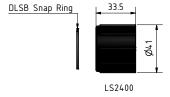




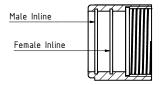








#### **Snap ring placement**



With male inline connector - snap ring in outer groove

With female inline connector - snap ring in inner groove

### Quote

"At Baggerbedrijf de Boer - Dutch Dredging, we know that working with mother nature requires environmental concern and safety and we try to live up to the latest standards in this field. As part of this effort, we use SubConn® connectors to provide connectivity and optimal reliability for our dredging equipment operating in harsh marine environments."

Casper Schilder, Technical Purchase Manager Baggerbedrijf de Boer - Dutch Dredging



### SubConn® Power series







The SubConn® Power series offers a high-performance, dependable connector solution to accommodate the ever growing power requirements of underwater system operators and industries. The series comprises five standard connectors, supported by a number of custom-made solutions.

All based on the proven SubConn® connector and contact design, the SubConn® Power series includes a single contact power connector, three battery charging connectors (2, 3 and 4 contacts) and a 4 contact high power connector. The single contact power connector is designed for use with a selection of cable sizes and can be operated at up to 3 kV and 250 A. The battery charging connectors are suitable for carrying up to 25 A per contact. The 4 contact high power connector is suitable for 600 V at 50 A per contact and is supplied in standard SubConn® inline and bulkhead configurations.

For easy integration with systems and equipment, SubConn® Power series connectors are available with dedicated cables, polyoxymethylene (POM) or stainless steel locking sleeves and pressure-proof dummy connectors. All standard SubConn® cables for the SubConn® Power series are of the flexible and water-resistant chloroprene rubber.

#### **Applications include**

- Power supply for offshore oil and gas, renewable energy and subsea systems
- Power supply for remotely operated vehicles (ROV) and subsea trenching machines
- Marine battery pack charging
- Power supply for underwater pump units
- Hazardous environment power supply

#### **Options include**

- Customised harness cables and direct moulding to compatible polyurethane (PUR) cables
- Customer specified connector body material and cable lengths
- Field installable versions for all SubConn® Power series connectors
- Certified pressure testing to specific ocean depths

## SubConn® Power

#### 1 contact

#### **Connector specifications**

Voltage rating

inline and bulkhead (1 KV version) 1 KV AC rms

Current rating

inline, overmould and bulkhead (1 KV version) 250 A

Voltage rating

overmould and bulkhead (3 KV version) 3 KV AC rms

Current rating

bulkhead (3 KV version)\* 90 A

DC rating 85% of above AC rating

Insulation resistance > 200 Mohm
Contact resistance < 0.01 ohm
Wet matings > 500

Temperature rating (water)  $-4 \text{ to } 60^{\circ}\text{C}, 25 \text{ to } 140^{\circ}\text{F}$ Temperature rating (air)  $-40 \text{ to } 60^{\circ}\text{C}, -40 \text{ to } 140^{\circ}\text{F}$ Storage temperature rating  $-40 \text{ to } 60^{\circ}\text{C}, -40 \text{ to } 140^{\circ}\text{F}$ Depth rating  $-40 \text{ to } 60^{\circ}\text{C}, -40 \text{ to } 140^{\circ}\text{F}$ 

#### **Material specifications**

Connector body Chloroprene rubber

Bulkhead body Brass, stainless steel or titanium (other materials available upon request)

Contacts Brass UNS - C36000 Adapter Brass UNS - C36000

O-rings Nitrile Locking sleeves POM

Snap rings Stainless steel AISI 302

Inline cable (60 cm, 2 ft) 1/0 AWG 53.46 mm² chloroprene rubber

#### Inline cable colour code

1 Black

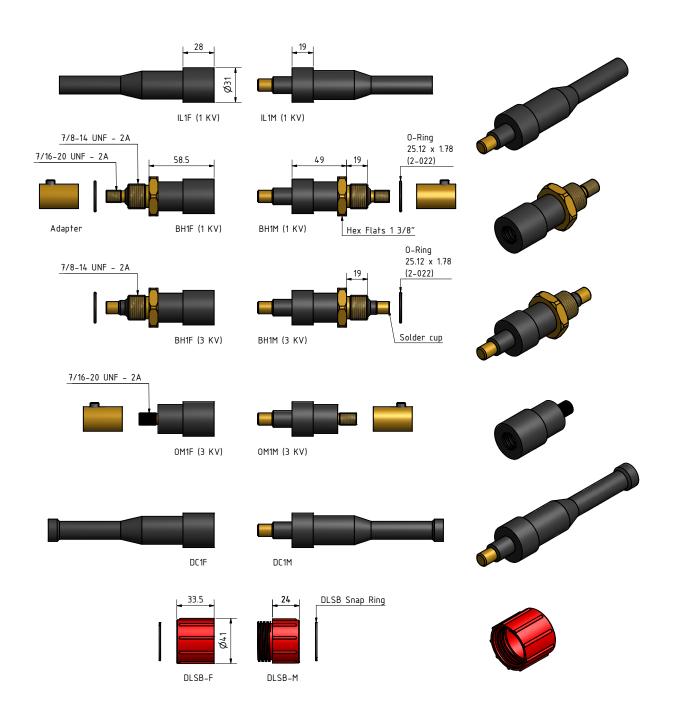
#### Nominal cable outside diameter (OD)

1 conductor cable 0.6" to 0.85", 15.0 mm to 22.0 mm

#### **Additional information**

\* Only if the bulkhead is mounted in non conducting oil





## SubConn® Power Battery 2, 3 and 4 contacts

#### **Connector specifications**

Voltage rating DC rating Current rating Insulation resistance

Contact resistance Wet matings

Temperature rating (water) Temperature rating (air)

Storage temperature rating

Depth rating

600 V AC rms

85% of above AC rating

25 A per contact (max 50 A per connector)

> 200 Mohm < 0,01 ohm

> 500

- 4 to 60°C, 25 to 140°F

- 40 to  $60^{\circ}$ C, - 40 to  $140^{\circ}$ F

- 40 to 60°C, - 40 to 140°F

1,400 bar, 20,000 psi

#### **Material specifications**

Connector body Bulkhead body Contacts

Location pin O-rings

Locking sleeves Snap rings

Inline cable (60 cm, 2 ft)

2 and 3 contacts bulkhead leads (30 cm, 1 ft) 4 contacts bulkhead leads (30 cm, 1 ft)

Chloroprene rubber

Brass, stainless steel, titanium or anodised aluminium

Gold plated brass UNS - C36000

Stainless steel AISI 303

Nitrile POM

Stainless steel AISI 302

10 AWG 5.26 mm<sup>2</sup> chloroprene rubber 10 AWG 5.26 mm<sup>2</sup> tagged PTFE

12 AWG 3.31 mm<sup>2</sup> tagged PTFE

#### Face view (male)



#### Inline cable colour code

1 Black 4 Green

2 White

3 Red

(3 conductor cable colour code: 1 black, 2 white, 3 green)

#### Nominal cable outside diameter (OD)

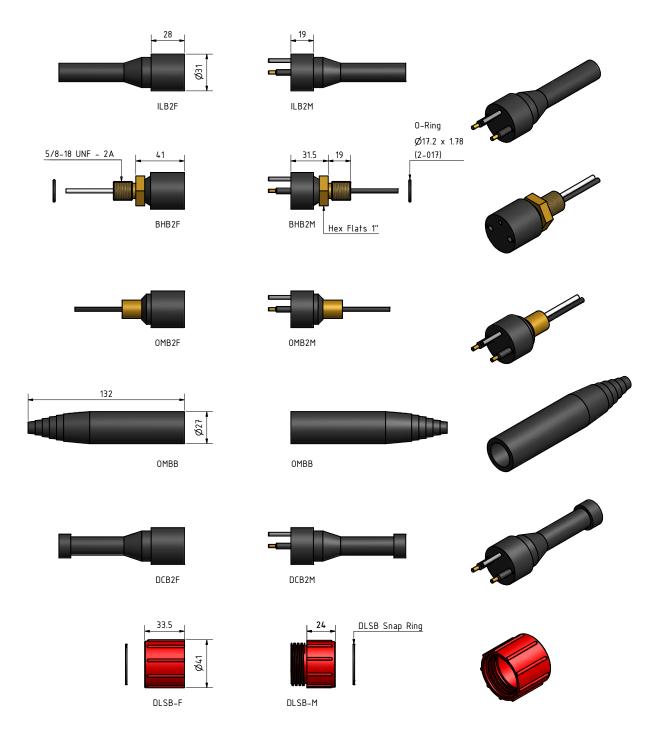
2 conductor cable 0.640", 16.3 mm

3 conductor cable 0.671", 17.0 mm

4 conductor cable 0.660", 16.8 mm

www.macartney.com





## SubConn® High Power

#### 4 contacts

#### **Connector specifications**

Voltage rating DC rating

Current rating (water) Current rating (air) Insulation resistance Contact resistance Wet matings

Temperature rating (water)
Temperature rating (air)
Storage temperature rating

Depth rating Depth rating PEEK 600 V AC rms

85% of above AC rating

50 A per contact (max 200 A per connector) 28 A per contact (max 112 A per connector)

> 200 Mohm < 0.01 ohm

> 500

- 4 to 60°C, 25 to 140°F - 40 to 60°C, - 40 to 140°F - 40 to 60°C, - 40 to 140°F 1,400 bar, 20,000 psi

300 bar, 4,350 psi

#### **Material specifications**

Connector body
Bulkhead body
Contacts
Location pin
O-rings
Locking sleeves
Snap rings
Inline cable (60 cm, 2 ft)
Bulkhead leads (30 cm, 1 ft)

Chloroprene rubber

Brass, stainless steel, titanium or anodised aluminium

Brass UNS - C36000 Stainless steel AISI 303

Nitrile POM

Stainless steel AISI 302

8 AWG 8.36 mm² chloroprene rubber 10 AWG 5.26 mm² tagged PTFE

#### Face view (male)



#### Inline cable colour code

1 Black 4 Green

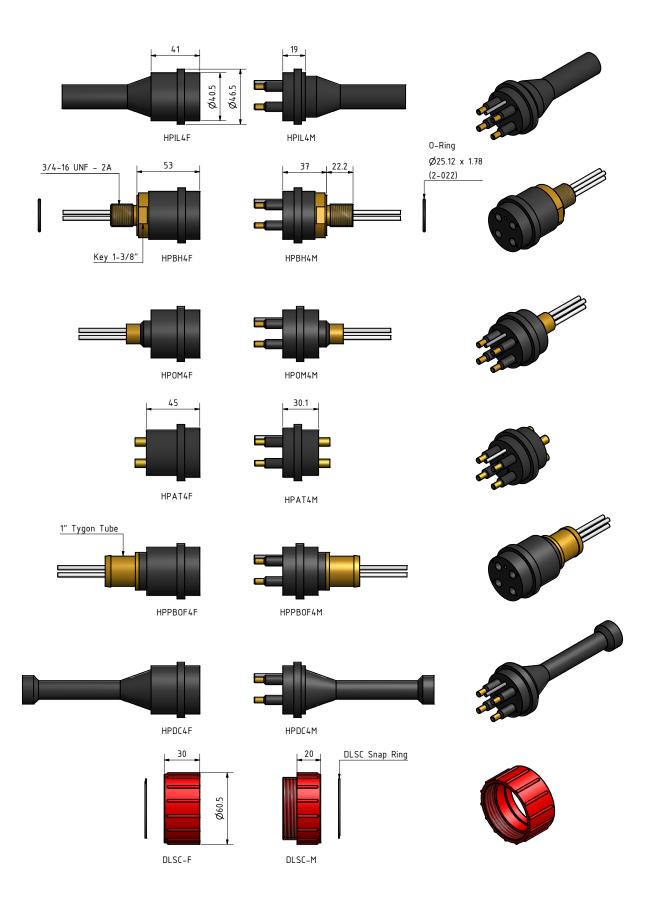
2 White

3 Red

#### Nominal cable outside diameter (OD)

4 conductor cable 0.715", 18.2 mm





### Quote

"We have used the SubConn® connectors in many of our projects from weather buoy networks to prototype research projects. Their ease of use and maintenance in difficult conditions has been vital to the success of our projects and allows great confidence in both quality and results."

Declan Murray, OSIS Technician P&O Maritime Services



## SubConn® Ethernet series







The SubConn® Ethernet series marked the first high speed underwater communications system to offer true ethernet type performance. The series is developed and manufactured to accommodate the demand for gigabit data speed, signal and power for increasingly capable and compact underwater systems. The series includes different types of ethernet and combined power and ethernet connector options in circular, metal shell and low profile configurations.

All SubConn® Ethernet connectors are capable of Gigabit speed performance and feature a high depth rating. Utilising a reconfigured version of the proven SubConn® contact and socket design, SubConn® Ethernet connectors are set to maximise data flow while eliminating cross talk and noise. With power contacts rated for 600 V at 4 A, SubConn® combined Power and Ethernet connectors allow signal and power supply to be unified in one high performance solution.

SubConn® Ethernet connectors are available with specially designed SubConn® Ethernet or combined Power and Ethernet cables capable of gigabit speed data transfer up to a distance of 75 metres. This flexible and water-resistant cable is manufactured from polyurethane (PUR). SubConn® Ethernet connectors come with colour-coded leads and are available with dummy connectors and injection moulded polyoxymethylene (POM) or stainless steel locking sleeves.

#### **Applications include**

- Remotely Operated Vehicle (ROV) and Remotely Operated Towed Vehicle (ROTV) systems
- Oceanographic systems, equipment and instrumentation solutions
- Offshore oil and gas, renewable energy and subsea systems
- Defence systems and equipment
- Underwater camera and video systems
- Underwater control systems

#### **Options include**

- Customised harness cables and direct moulding to selected polyurethane (PUR) cables
- Customer specified cable, pigtail and bulkhead thread lengths
- Customer specified connector body material
- Certified pressure testing to specific ocean depths

## SubConn® Ethernet Circular 8 contacts

#### **Connector specifications**

Voltage rating DC rating Data rate

Insulation resistance Contact resistance Wet matings

Temperature rating (water) Temperature rating (air) Storage temperature rating

Depth rating Depth rating PEEK 250 V AC rms

85% of above AC rating 1 Gbit/s (up to 75 m)

> 200 Mohm < 0.01 ohm > 500

- 4 to 60°C, 25 to 140°F - 40 to 60°C, - 40 to 140°F - 40 to 60°C, - 40 to 140°F 600 bar, 8,700 psi 300 bar, 4,350 psi

#### **Material specifications**

Connector body Bulkhead body Contacts

O-rings Locking sleeves

Snap rings Inline cable (100 cm, 3.3 ft) Bulkhead leads (100 cm, 3.3 ft) Chloroprene rubber

Brass, stainless steel, titanium, anodised aluminium or PEEK

Female sockets in gold plated brass UNS - C36000

Male pins in gold plated beryllium copper

Nitrile POM

Stainless steel AISI 302 4 pair 24 AWG, 0.20 mm<sup>2</sup> PUR

CAT 5E patch cable incl. RJ 45 connector (not installed)

#### Face view (male)



#### Inline cable colour code

\*1-2: Brown. Brown/white

\*3-4: Blue, Blue/white

\*5-6: Orange, Orange/white

\* Twisted pairs

#### \*7-8: Green, Green/white

#### Nominal cable outside diameter (OD)

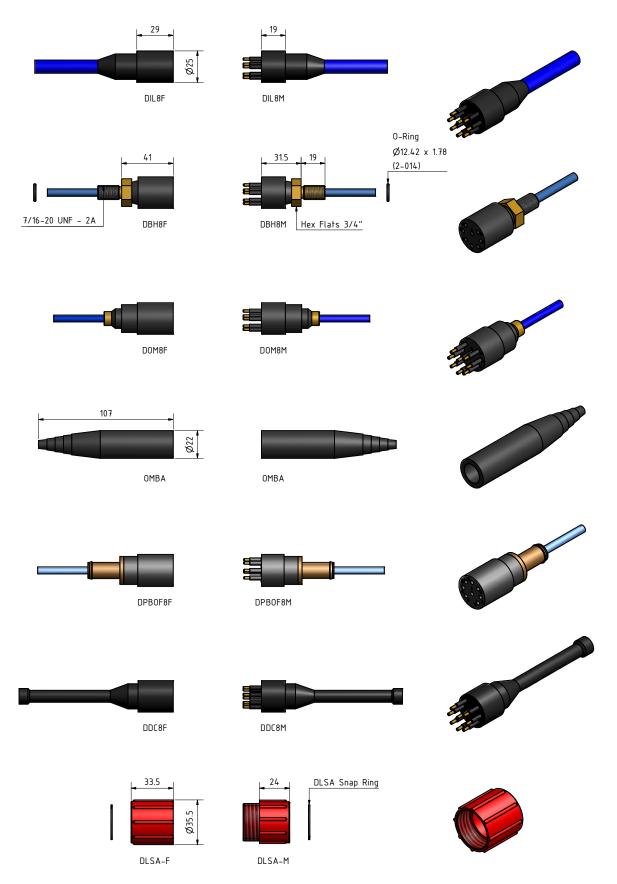
PUR cable 0.410", 10.4 mm

#### **Additional information**

Available in shallow water vesion.

www.macartney.com





### **Drawing information**

Dimensions in mm (1 mm = 0.03937 inch) Threads in inches (1 inch = 25.4 mm)

# SubConn<sup>®</sup> Power Ethernet Circular 13 contacts

#### **Connector specifications**

Voltage rating

Voltage rating on data wire

DC rating

Current rating on power wire

Data rate

Insulation resistance Contact resistance Wet matings

Temperature rating (water) Temperature rating (air) Storage temperature rating

Depth rating
Depth rating PEEK

600 V AC rms 250 V AC rms

85% of above AC rating

4 A per contact (max 16 A per connector)

1 Gbit/s (up to 75 m)

> 200 Mohm < 0.01 ohm

> 500

- 4 to 60°C, 25 to 140°F - 40 to 60°C, - 40 to 140°F - 40 to 60°C, - 40 to 140°F 600 bar, 8,700 psi

300 bar, 4,350 psi

#### **Material specifications**

Connector body Bulkhead body

Contacts

O-rings

Locking sleeves Snap rings

Inline cable (100 cm, 3.3 ft)

Bulkhead leads (100 cm, 3.3 ft)

Chloroprene rubber

Brass, stainless steel, titanium, anodised aluminium or PEEK

Female sockets in gold plated brass UNS - C36000

Male pins in gold plated beryllium copper

Nitrile POM

Stainless steel AISI 302 4 pair 24 AWG, 0.20 mm<sup>2</sup> PUR

Power conductors 4 x 18 AWG, 0.82 mm<sup>2</sup>

Screen: Tinned copper braid

CAT 5E patch cable, 5 x 20 AWG, 0.52 mm<sup>2</sup> with coloured wires

incl. RJ 45 connector (not installed)

#### Face view (male)



#### Inline cable colour code

1: Black

\*4-5: Brown, Brown/white

\*10-11: Green, Green/white

2: Screen (orange wire on bulkhead)3: White

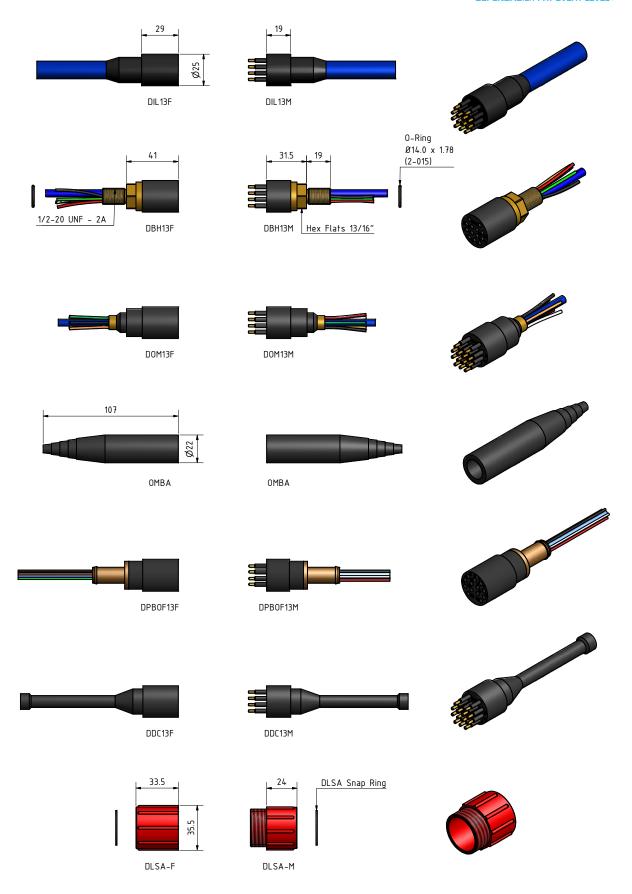
\*6-7: Blue, Blue/white \*8-9: Orange, Orange/white 12: Red 13: Green

\* Twisted pairs

#### Nominal cable outside diameter (OD)

PUR cable 0.550", 13.97 mm





### **Drawing information**

Dimensions in mm (1 mm = 0.03937 inch) Threads in inches (1 inch = 25.4 mm)

# SubConn® Ethernet Low Profile 9 contacts

#### **Connector specifications**

Voltage rating DC rating Data rate

Insulation resistance Contact resistance Wet matings

Temperature rating (water)
Temperature rating (air)
Storage temperature rating

Depth rating
Depth rating PEEK

250 V AC rms

85% of above AC rating 1 Gbit/s (up to 75 m)

> 200 Mohm < 0.01 ohm > 500

- 4 to 60°C, 25 to 140°F - 40 to 60°C, - 40 to 140°F - 40 to 60°C, - 40 to 140°F 600 bar, 8,700 psi 300 bar, 4,350 psi

#### **Material specifications**

Connector body Bulkhead body Contacts

O-rings
Locking straps

Inline cable (100 cm, 3.3 ft)

Bulkhead leads (100 cm, 3.3 ft)

Chloroprene rubber

Brass, stainless steel, titanium, anodised aluminium or PEEK

Female sockets in gold plated brass UNS - C36000

Male pins in gold plated beryllium copper

Nitrile

Chloroprene rubber

4 pair 24 AWG, 0.20 mm<sup>2</sup> PUR Screen: Tinned copper braid

CAT 5E patch cable incl. RJ 45 connector (not installed)

#### Face view (male)



#### Inline cable colour code

\*1-2: Brown, Brown/white

\*3-4: Blue, Blue/white

\*5-6: Orange, Orange/white

\* Twisted pairs

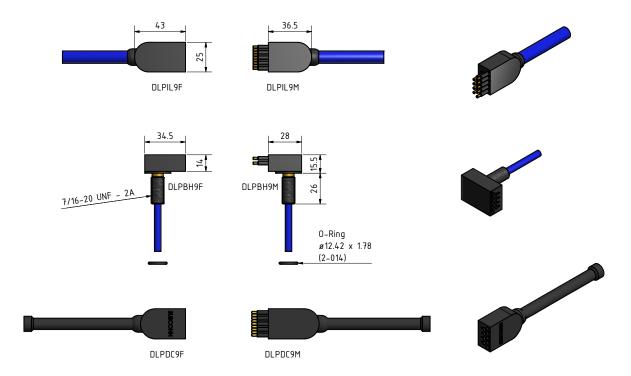
\*7-8: Green, Green/white

9: Screen (orange wire on bulkhead)

#### Nominal cable outside diameter (OD)

PUR cable 0.410", 10.4 mm







### **Drawing information**

# SubConn® Power Ethernet Low Profile 13 contacts

#### **Connector specifications**

Voltage rating

Voltage rating on data wire

DC rating

Current rating on power wire

Data rate

Insulation resistance Contact resistance Wet matings

Temperature rating (water) Temperature rating (air) Storage temperature rating

Depth rating
Depth rating PEEK

600 V AC rms 250 V AC rms

85% of above AC rating

4 A per contact (max 16 A per connector)

1 Gbit/s (up to 75 m)

> 200 Mohm

< 0.01 ohm

> 500

- 4 to 60°C, 25 to 140°F - 40 to 60°C, - 40 to 140°F - 40 to 60°C, - 40 to 140°F

600 bar, 8,700 psi 300 bar, 4,350 psi

#### **Material specifications**

Connector body Bulkhead body

Contacts

O-rings

Locking straps

Inline cable (100 cm, 3.3 ft)

Bulkhead leads (100 cm, 3.3 ft)

Chloroprene rubber

Brass, stainless steel or titanium

Female sockets in gold plated brass UNS - C36000

Male pins in gold plated beryllium copper

Nitrile

Chloroprene rubber

4 pair 24 AWG, 0.20 mm<sup>2</sup> PUR

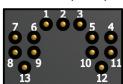
Power conductors 4 x 18 AWG, 0.82 mm<sup>2</sup>

Screen: Tinned copper braid

CAT 5E patch cable, 5 x 20 AWG, 0.52 mm<sup>2</sup> with coloured wires

incl. RJ 45 connector (not installed)

#### Face view (male)



#### Inline cable colour code

1: Black

2: Screen (orange wire on bulkhead)

3: White

\* Twisted pairs

\*4-5: Brown, Brown/white

7. Div. - Div. / white

\*6-7: Blue, Blue/white \*8-9: Orange, Orange/white \*10-11: Green, Green/white

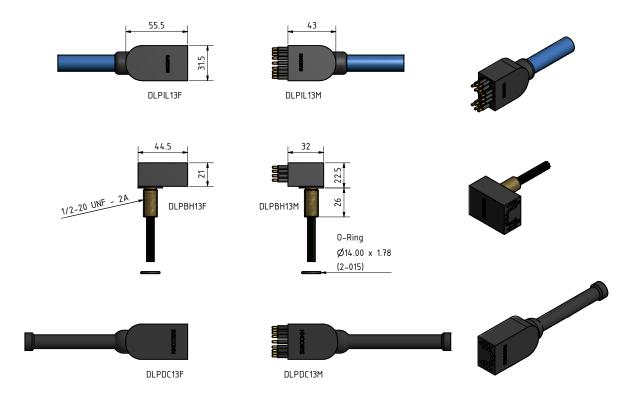
12: Red

13: Green

#### Nominal cable outside diameter (OD)

PUR cable 0.550", 13.97 mm







### **Drawing information**

# SubConn<sup>®</sup> Ethernet Metal Shell 2000 8 contacts

#### **Connector specifications**

Voltage rating DC rating Data rate

Insulation resistance Contact resistance Wet matings

Temperature rating (water) Temperature rating (air) Storage temperature rating

Depth rating

250 V AC rms

85% of above AC rating

1 Gbit/s (up to 75 m)

> 200 Mohm < 0.01 ohm

> 500

- 4 to 60°C, 25 to 140°F

- 40 to 60°C, - 40 to 140°F

- 40 to 60°C, - 40 to 140°F

600 bar, 8,700 psi

#### **Material specifications**

Connector body
Connector housing

Contacts

O-rings Locking sleeves Snap rings

Inline cable (100 cm, 3.3 ft) Bulkhead leads (100 cm, 3.3 ft) Chloroprene rubber

Stainless steel AISI 316 (other materials on request)
Female sockets in gold plated brass UNS - C36000

Male pins in gold plated beryllium copper

Nitrile POM

Stainless steel AISI 302 4 pair 24 AWG, 0.20 mm<sup>2</sup> PUR

CAT 5E patch cable incl. RJ 45 connector (not installed)

#### Face view (male)



### Inline cable colour code

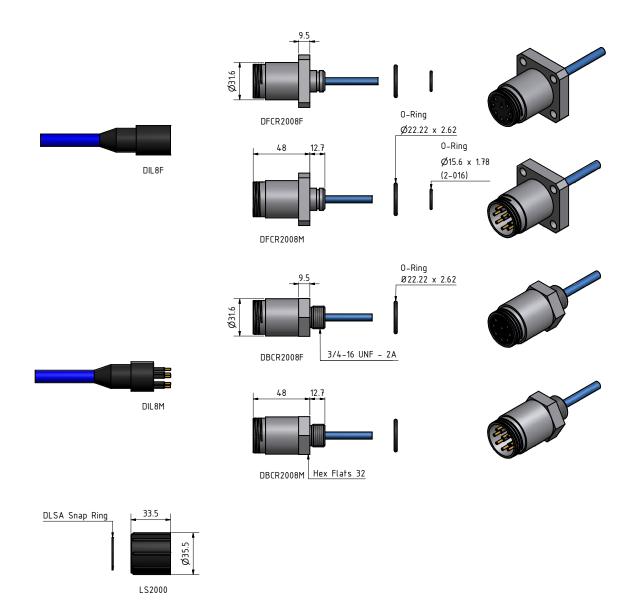
\*1-2: Brown, Brown/white

\*3-4: Blue, Blue/white \*5-6: Orange, Orange/white

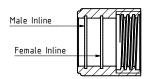
\* Twisted pairs

\*7-8: Green, Green/white





### **Snap ring placement**



With male inline connector - snap ring in outer groove

With female inline connector - snap ring in inner groove

### **Drawing information**

# SubConn® Ethernet Metal Shell 2000 13 contacts

#### **Connector specifications**

Voltage rating

Voltage rating on data wire

DC rating

Current rating on power wire

Data rate

Insulation resistance Contact resistance Wet matings

Temperature rating (water) Temperature rating (air) Storage temperature rating

Depth rating

600 V AC rms 250 V AC rms

85% of above AC rating

4 A per contact (max 16 A per connector)

1 Gbit/s (up to 75 m)

> 200 Mohm < 0.01 ohm

> 500

- 4 to 60°C, 25 to 140°F - 40 to 60°C, - 40 to 140°F - 40 to 60°C, - 40 to 140°F 600 bar, 8,700 psi

#### **Material specifications**

Connector body Bulkhead body Contacts

O-rings Locking sleeves Snap rings

Inline cable (100 cm, 3.3 ft)

Bulkhead leads (100 cm, 3.3 ft)

Chloroprene rubber

Stainless steel AISI 316 (other materials on request) Female sockets in gold plated brass UNS - C36000

Male pins in gold plated beryllium copper

Nitrile POM

Stainless steel AISI 302 4 pair 24 AWG, 0.20 mm<sup>2</sup> PUR

Power conductors 4 x 18 AWG, 0.82 mm<sup>2</sup>

Screen: Tinned copper braid

CAT 5E patch cable, 4 x 20 AWG, 0.52 mm² with coloured wires

incl. RJ 45 connector (not installed)

#### Face view (male)



#### Inline cable colour code

1: Black

2: Screen (orange wire on bulkhead)

3: White

\* Twisted pairs

\*4-5: Brown, Brown/white

\*6-7: Blue, Blue/white

\*8-9: Orange, Orange/white

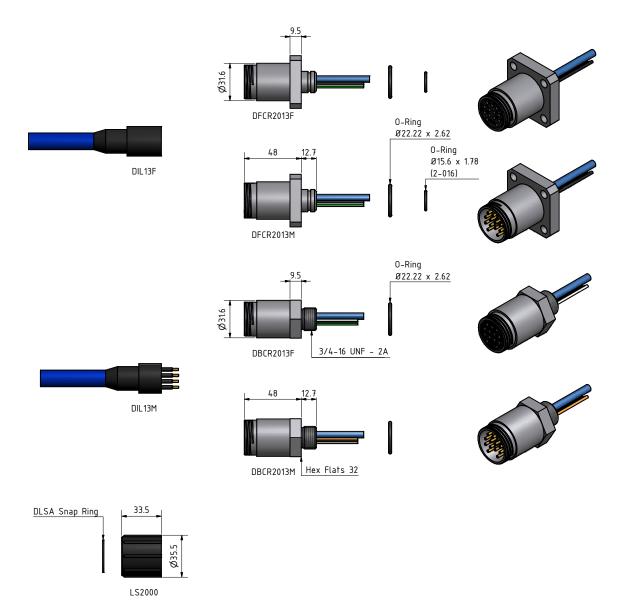
\*10-11: Green, Green/white

12: Red

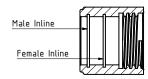
13: Green

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### **Snap ring placement**



With male inline connector - snap ring in outer groove

With female inline connector - snap ring in inner groove

#### **Drawing information**

## Quote

"Seamor Marine selected the quality SubConn® connector products to integrate into our ROV systems. For several years the SubConn® products have performed flawlessly and we are very excited with the recent product innovations such as the Coax connector product line.

We look forward to our continued working relationship with SubConn, and to having them as a preferred vendor for our connector solutions."

Seamor Marine



# SubConn® Coax series







The SubConn® Coax series is primarily used for facilitating the transmission of high definition (HD) video signal within and between underwater systems and for interfacing HD video based equipment such as cameras and telemetry systems. The SubConn® Coax connectors feature a high depth rating and fully harness the rugged quality and basic SubConn® design that has been trusted by marine industry operators for decades.

The SubConn® Coax series embraces two primary connector models including a coax-only connector option and a combined coax and electric connector option with six electric contacts for handling power and signal on interfaced equipment. The latter option enables users to fully control and power equipment using only a single connector, hereby allowing for design optimisation of underwater systems. Both connector types are available with an impedance of 50 or 75 ohms.

SubConn® Coax connectors are dry mate only and cannot take open face pressure.

SubConn® Coax connectors come with colour-coded leads and are often supplied with dummy connectors and injection moulded polyoxymethylene (POM) or stainless steel locking sleeves (required). In addition, SubConn® Coax connectors are available with specially designed SubConn® coax- or combined power and coax cable manufactured from flexible and water-resistant polyurethane (PUR).

#### **Applications include**

- Offshore oil and gas, renewable energy and subsea systems
- Defence systems and equipment
- Oceanographic systems, equipment and instrumentation solutions
- Remotely Operated Vehicle (ROV) and Remotely Operated Towed Vehicle (ROTV) systems
- Underwater camera, video and lighting systems
- Underwater telemetry systems
- Antenna applications
- Diving systems and equipment

#### **Options include**

- Customised harness cables and direct moulding to selected polyurethane (PUR) cables
- Customer specified cable, pigtail and bulkhead thread lengths
- Customer specified connector body material
- Certified pressure testing to specific ocean depths

# SubConn® Coax

### Coax and Coax/Electric (50 and 75 ohms)

#### **Connector specifications**

Voltage rating on electric contacts 300 V AC rms

DC rating 85% of above AC rating

Current rating on electric contacts 5 A per contact (max 20 A per connector)

HD video (75 ohms connector version) HD-SDI SMPTE292M (1.485 Gbps), 1920x1080 60i

50 ohm frequency\* 50 ohm attenuation\* 1.4 dB 3.0 dB 4.1 dB 6.3 dB 8.0 dB 11.2 dB 15.9 dB 18.5 dB 75 ohm frequency\* 75 ohm attenuation\* 1.6 dB 3.4 dB 4.5 dB 6.9 dB 7.9 dB 13.7 dB 18.4 dB 22.5 dB

Recommended max frequency for 50 and 75 ohm

1.5 GHz
Insulation resistance

> 200 Mohm
Contact resistance

< 0.01 ohm

Wet matings

N/A (dry mating only)

Temperature rating (water)

Temperature rating (air)

Storage temperature rating

- 40 to 60°C, - 40 to 140°F

- 40 to 60°C, - 40 to 140°F

Depth rating

600 bar, 8,700 psi

SubConn® Coax connectors are dry mate only, and cannot take open face pressure. Locking sleeves are required.

#### **Material specifications**

Connector body Chloroprene rubber

Bulkhead body

Brass, stainless steel, titanium or anodised aluminium

Power contacts

Female sockets in gold plated brass UNS - C36000

Male pins in gold plated beryllium copper

Coax contacts Gold plated contacts

O-rings Nitrile Locking sleeves POM

Snap rings Stainless steel AISI 302

Inline cable (60 cm, 2 ft) PUR jacket cable with either 50 or 75 ohm coax and

6 x 20 AWG, 0.52 mm<sup>2</sup> conductors

50 ohm bulkhead leads (100 cm 3.3 ft) RG188 coax 75 ohm bulkhead leads (100 cm 3.3 ft) RG179 coax

50 ohm 6 contacts bulkhead leads (100 cm 3.3 ft) 5 x 20 AWG, 0.52 mm² coloured PTFE wires and RG188 coax 75 ohm 6 contacts bulkhead leads (100 cm 3.3 ft) 5 x 20 AWG, 0.52 mm² coloured PTFE wires and RG179 coax

#### Face view (male)





#### Inline cable colour code

1 Black 4 Green
2 White 5 Orange
3 Red 6 Blue

#### Nominal cable outside diameter (OD)

50 ohm coax PUR cable 0.290", 7.38 mm

75 ohm coax PUR cable 0.305", 7.75 mm

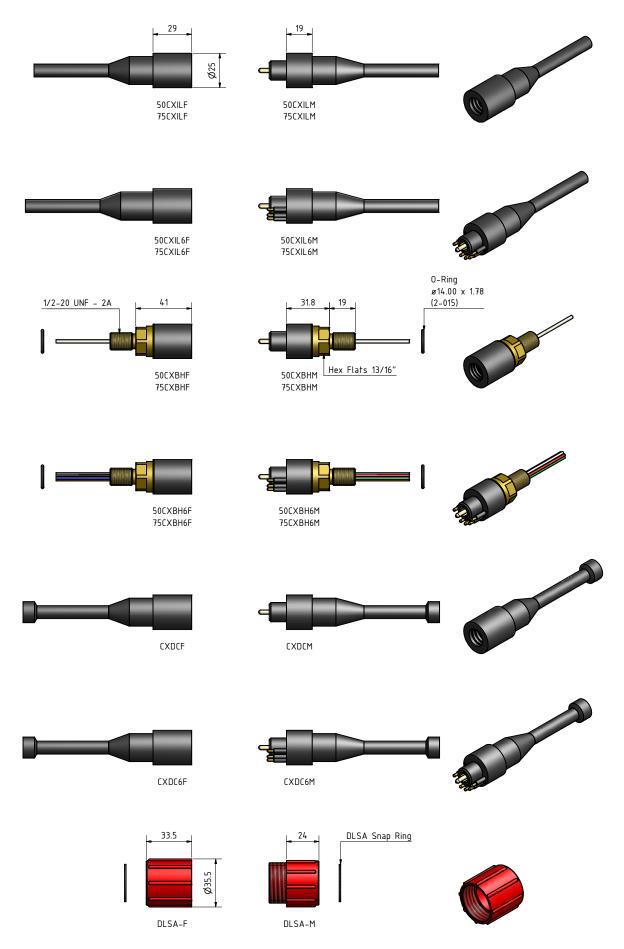
50 ohm, 6 conductor PUR cable 0.385", 9.80 mm

75 ohm, 6 conductor PUR cable 0.385", 9.80 mm

#### Additional information

\*All frequency and attenuation values are based on a 7 metre cable assembly test including 2 bulkhead connectors.





#### **Drawing information**

Dimensions in mm (1 mm = 0.03937 inch) Threads in inches (1 inch = 25.4 mm)

### Quote

"Falmouth Scientific (FSI) has been using SubConn® connectors for many years on our standard current, wave, and tide meters, in our system solutions, and on many custom development projects. We can always rely on SubConn to provide a cost-effective product with exceptional quality and reliability."

Falmouth Scientific (FSI)



# SubConn® Specials







SubConn® holds extensive experience and expertise in supplying special connector solutions for a broad range of specific customer applications ranging from swimming pool cleaning equipment, through oceanographic sensors to advanced naval systems.

All SubConn® Specials are based on the proven SubConn® contact design and effectively address almost any underwater challenge. SubConn® Specials perfectly integrate with existing or newly developed customer systems and over the years, several SubConn® Specials have progressed to become the standard connectivity solution for specific applications. SubConn® and MacArtney engineers are always keen to address any unique and complex connectivity challenge faced by system developers and operators. All design and solution enquiries are welcome and supported by a process of knowledge sharing and dialogue. SubConn® aims to craft and deliver a cutting-edge solution.

SubConn® Specials can also be supplied as complete connectivity solutions with dedicated chloroprene rubber or polyurethane (PUR) cables, custom mouldings, assemblies, locking sleeves, snap ring or strap based locking systems and dummy connectors.

#### **Applications include**

- Offshore oil and gas, renewable energy and subsea systems
- Defence systems and equipment
- Oceanographic systems, equipment and instrumentation solutions
- Remotely Operated Vehicle (ROV) and Remotely Operated Towed Vehicle (ROTV) systems
- Underwater camera, video and lighting systems
- Underwater telemetry systems
- Diving systems and equipment
- Other wet environment, marine and underwater applications

#### **Options include**

- Customised connectors and cable assembly designs
- Customised harness cables and direct moulding to selected polyurethane (PUR) cables
- Customer specified cable, pigtail and bulkhead thread lengths
- Customer specified connector body material
- Certified pressure testing to specific ocean depths

## Quote

"Achieving safe and reliable connection and sealing of instruments is a key to success in any survey operation. At deep water, high pressure and extreme temperature variations are serious issues. YMG uses SubConn connectivity solutions, as they warrant excellent performance and reliability under these harsh conditions."

Andrey Tarasenko, Deputy General Director (R&D and Science) with the Russian State Scientific Centre Yuzhmorgeologiya (YMG)



# SubConn® Penetrator series







The SubConn® Penetrator series is a fixed installation alternative to inline and bulkhead connectors. SubConn® Penetrators are primarily used for applications placing emphasis on direct signal and power feedthrough above the flexibility provided by a mateable connector interface.

SubConn® Penetrators are manufactured from chloroprene rubber and based on industry standard bulkhead threads which can be delivered in different materials. The series comprises five standard shell sizes in straight or right angle configurations. This allows for an extensive combination of solutions.

SubConn® Penetrator designs are not strictly limited to the standard versions and custom solutions can be delivered. For instance, it is possible to combine power and signal within a single unit.

All SubConn® Penetrators are water blocked to 700 bar and are often delivered with dedicated SubConn® cables made from flexible and water-resistant chloroprene rubber or polyurethane (PUR).

#### **Applications include**

- Remotely Operated Vehicle (ROV) and subsea trencher systems
- Underwater camera, video and lighting systems
- Diving systems and equipment
- Defence systems and equipment
- Oceanographic systems, equipment and instrumentation solutions
- Ocean bottom cable and seismic systems
- Underwater telemetry systems

#### **Options include**

- Customer specified penetrator body material
- Chloroprene and polyurethane (PUR) cables and mouldings
- Customised body designs
- Certified pressure testing to specific ocean depths

# SubConn® Penetrator Water Blocked Straight

#### **Connector specifications**

Voltage rating (all penetrators) 300/600 V AC rms (depends on cable)

DC rating 85% of above AC rating

Current rating Depends on wire and conductor size

Insulation resistance > 200 Mohm

Temperature rating (water)  $-4 \text{ to } 60^{\circ}\text{C}, -25 \text{ to } 140^{\circ}\text{F}$ Temperature rating (air)  $-40 \text{ to } 60^{\circ}\text{C}, -40 \text{ to } 140^{\circ}\text{F}$ 

Storage temperature rating -40 to 60°C, -40 to 140°F

Depth rating 700 bar, 10,000 psi

#### **Material specifications**

Penetrator body Chloroprene rubber

Penetrator metal part Brass, stainless steel (other materials on request)

Wire and conductor size 18 AWG, 0.82 mm² to 22 AWG, 0.33 mm² (depends on wire quantity)

Penetrator pigtail (30 cm, 1 ft)

Cable outside diameter Depends on penetrator and cable type

O-rings Nitrile

Inline cable length Customer specified

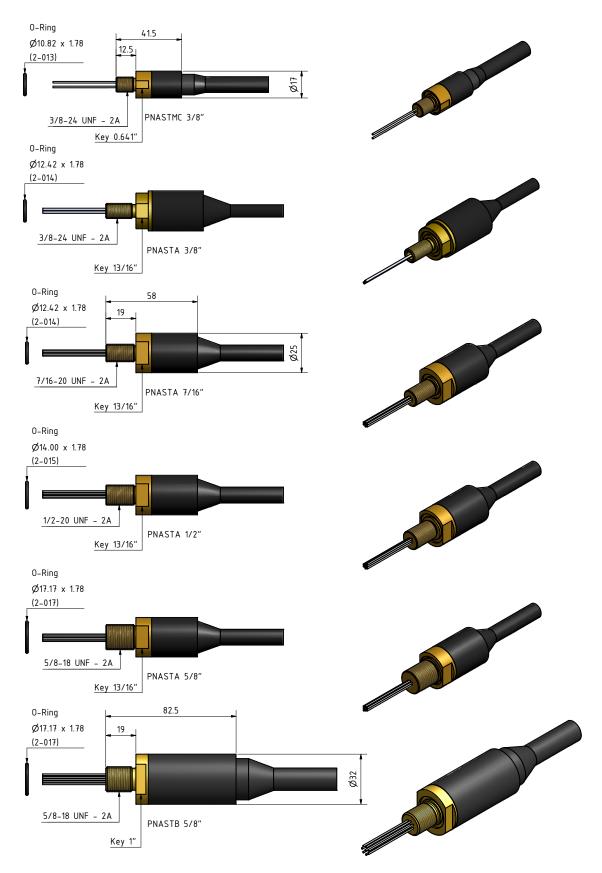
Inline cable type

Customer specified (SubConn® cables only)

#### Inline cable colour code

Depends on corresponding SubConn® connector and cable type





#### **Drawing information**

Dimensions in mm (1 mm = 0.03937 inch) Threads in inches (1 inch = 25.4 mm)

# SubConn® Penetrator Water Blocked Right Angle

#### **Connector specifications**

Voltage rating (all penetrators) 300/600 V AC rms (depends on cable)

DC rating 85% of above AC rating

Current rating Depends on wire and conductor size

Insulation resistance > 200 Mohm

Temperature rating (water) -4 to 60°C, -25 to 140°F

Temperature rating (air) - 40 to 60°C, - 40 to 140°F Storage temperature rating - 40 to 60°C, - 40 to 140°F

Depth rating 700 bar, 10,000 psi

#### **Material specifications**

Penetrator body Chloroprene rubber

Penetrator metal part Brass, stainless steel (other materials on request)

Wire and conductor size 18 AWG, 0.82 mm² to 22 AWG, 0.33 mm² (depends on wire quantity)

Penetrator pigtail (30 cm, 1 ft)

Cable outside diameter Depends on penetrator and cable type

O-rings Nitrile

Inline cable length Customer specified

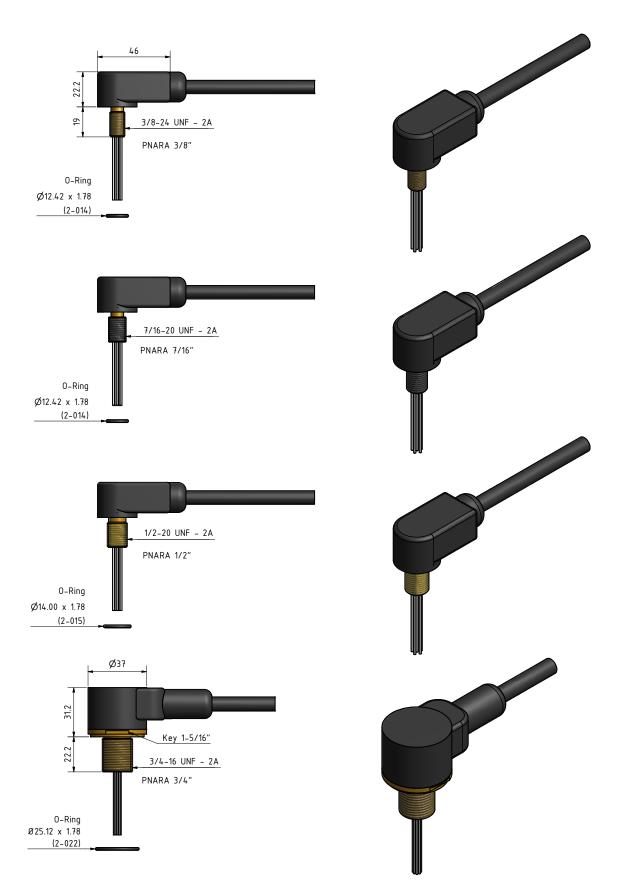
Inline cable type

Customer specified (SubConn® cables only)

#### Inline cable colour code

Depends on corresponding SubConn® connector and cable type





### **Drawing information**

Dimensions in mm (1 mm = 0.03937 inch) Threads in inches (1 inch = 25.4 mm)

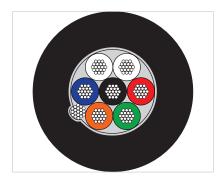
# Quote

"NORDIC DEFENCE INDUSTRIES A/S has used SubConn® connectors since the mid-nineties for our undersea mine disposal equipment, and find them to be extremely robust and reliable in the tough marine environment - both in arctic and subtropical climates."

Henning Madsen, Project Manager Nordic Defence Industries A/S



# SubConn® polyurethane cables







All SubConn® connectors and penetrators can be supplied with dedicated underwater cables of various types and lead configurations. As standard, the majority of SubConn® connectors are supplied with chloroprene rubber cables, while the Ethernet and Coax series, among other, feature polyurethane (PUR) cables as standard.

All SubConn® connector products can also be delivered with special polyurethane (PUR) type cables that are specifically designed, manufactured and tested for use with SubConn® connectors. SubConn® holds the entire range of rugged special polyurethane (PUR) cables in stock including several different power and signal lead combinations and dimensions. When procured in conjunction with SubConn® connectors or penetrators, this broad range of special cable options allows the customer to assemble the optimal underwater connectivity solution for any task or application. Furthermore, SubConn is among the few companies within the industry mastering the advanced technique of moulding rubber connectors to polyurethane (PUR) cables hereby allowing customers to obtain even more flexible, efficient and rugged connectivity solutions.

# SubConn® polyurethane cables



Type: P5C20# 5 conductors, 20 AWG Nominal cable OD: 0.256", 6.50 mm



Type: P6C16# 6 conductors, 16 AWG Nominal cable OD: 0.365", 9.28 mm



Type: P8C22#-a 8 conductors, 22 AWG Nominal cable OD: 0.250", 6.35 mm



Type: P8C22#-b 8 conductors, 22 AWG Nominal cable OD: 0.300", 7.62 mm



Type: P8C20# 8 conductors, 20 AWG Nominal cable OD: 0.354", 9.00 mm



Type: P10C18#-a 10 conductors, 18 AWG Nominal cable OD: 0.420", 10.67 mm



Type: P10C18#-b 10 conductors, 18 AWG Nominal cable OD: 0.380", 9.65 mm



Type: P10C16# 10 conductors, 16 AWG Nominal cable OD: 0.570", 14.48 mm



\* Type: P21C20#OS 21 conductors, 20 AWG Overall screen with foil and drain wire Nominal cable OD: 0.578", 14.70 mm



\* Type: P22C20#/3C18# 22 conductors, 20 AWG 3 conductors, 18 AWG Nominal cable OD: 0.589", 14.96 mm

<sup>\*</sup> The cable is part of our standard cable range





Type: P3C12# OS 3 conductors, 12 AWG Overall screen with foil and drain wire Nominal cable OD: 0.450", 11.43 mm



Type: P3C10# OS 3 conductors, 10 AWG Overall screen with foil and drain wire Nominal cable OD: 0.500", 12.70 mm



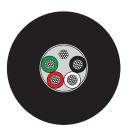
Type: P3C18# OS 3 conductors, 18 AWG Overall screen with foil and drain wire Nominal cable OD: 0.259", 6.58 mm



Type: P3C16# OS 3 conductors, 16 AWG Overall screen with foil and drain wire Nominal cable OD: 0.285", 7.24 mm



Type: P4C20# OS 4 conductors, 20 AWG Overall screen with foil and drain wire Nominal cable OD: 0.311", 7.90 mm



Type: P4C18# OS 4 conductors, 18 AWG Overall screen with foil and drain wire Nominal cable OD: 0.325", 8.26 mm



Type: P4C8#OS-PP 4 conductors, 8 AWG Overall screen with foil and drain wire Nominal cable OD: 0.652", 16.55 mm



Type: P7C20# OS 7 conductors, 20 AWG Overall screen with foil and drain wire Nominal cable OD: 0.315", 8.00 mm



Type: P16C22# OS 16 conductors, 22 AWG Overall screen with foil and drain wire Nominal cable OD: 0.415", 10.55 mm



Type: P16C16# OS 16 conductors, 16 AWG Overall screen with foil and drain wire Nominal cable OD: 0.560", 14.23 mm



Type: P16C20# OS 16 conductors, 20 AWG Overall screen with foil and drain wire Nominal cable OD: 0.409", 10.40 mm

Our assortment of polyurethane cables continues on next page



Type: P2TSP20# 2 twisted screened pairs, 20 AWG Screens with foil and drain wire Nominal cable OD: 0.335", 8.50 mm



Type: P4TSP18# 4 twisted screened pairs, 18 AWG Screens with foil and drain wire Nominal cable OD: 0.500", 12.70 mm



Type: P3TSP22#/1TSP18# 3 twisted screened pairs, 22 AWG 1 twisted screened pair, 18 AWG Screens with foil and drain wire Nominal cable OD: 0.400", 10.16 mm



Type: P3TSP20# 3 twisted pairs, 20 AWG Screens with foil and drain wire Nominal cable OD: 0.400", 10.16 mm



Type: P4TSP20# 4 twisted screened pairs, 20 AWG Screens with foil and drain wire Nominal cable OD: 0.409", 10.40 mm



Type: P8TSP20# 8 twisted screened pairs, 20 AWG Screens with foil and drain wire Nominal cable OD: 0.508", 12.90 mm

Coax cabl



\* Type: PCX75 1 Coax, 75  $\Omega$  Nominal cable OD: 0.305", 7.75 mm



\* Type: PVCX6C20#  $75\Omega$  6 conductors, 20 AWG 1 Coax,  $75~\Omega$  Nominal cable OD: 0.386", 9.80 mm



\* Type: PCX50 1 Coax, 50  $\Omega$  Nominal cable OD: 0.291", 7.38 mm



\* Type: PSCX6C20#  $50\Omega$  6 conductors, 20 AWG 1 Coax,  $50~\Omega$  Nominal cable OD: 0.386", 9.80 mm

<sup>\*</sup> The cable is part of our standard cable range





\* Type: D-P4TP24# 4 twisted pairs, 24 AWG Overall copper braiding Nominal cable OD: 0.409", 10.40 mm



Type: D-P4TP24#SW 4 twisted pairs, 24 AWG Shallow water version Nominal cable OD: 0.380", 9.65 mm



\* Type: D-P4TP24#/4C18# 4 twisted pairs, 24 AWG Overall screen with copper braiding 4 conductors, 18 AWG Nominal cable OD: 0.550", 13.97 mm





Type: FM250019 Nom. cable OD: 0.430", 10.92 mm



Type: P1TSP20/5C20# 1 twisted screened pair, 20 AWG Screen with foil and drain wire 5 conductors, 20 AWG Nom. cable OD: 0.339", 8.62 mm



Type: P7TP22/2C18# 7 twisted pairs, 22 AWG 2 conductors, 18 AWG Nom. cable OD: 0.480", 12.20 mm

#### General cable information

- Nominal cable bending radius = 15 x cable OD
- All special polyurethane (PUR) cable specifications can be found online at www.macartney.com

#### General cable assembly information

- All cable assemblies are measured from rubber connector face to rubber connector face
- Our standard cable assembly tolerances are +/- 1" (25,4 mm) on the ordered cable length, lower tolerances need approval from the supplier

#### **General termination information**

- Maximum wire size in micro contacts is 18 AWG
- Maximum 2 screens or conductors can be terminated per contact

<sup>\*</sup> The cable is part of our standard cable range

# Quote

"Coupled with timely local and global MacArtney availability and customer support, the excellent performance and reliability of SubConn® connectors make them an integral part of Nuytco's manned submersible product line."

Mike Reay, Nuytco Lead Engineering Technologist Nuytco Research





# SubConn® additional accessories







SubConn Inc. and the MacArtney Underwater Technology Group have been supplying the world's leading range of underwater pluggable electrical connectors to the demanding underwater industry for decades.

All SubConn® accessories are held in stock with MacArtney. The connectors are available with a full range of accessories including locking sleeves and straps, snap rings, nuts, washers, O-rings, boots, grease and field splicing kit sets.

We aim to be accessible around the world and around the clock. World-wide office locations, an extensive sales representative network spread across the globe and 24/7 phone service enables us to offer global access to local support.

# Locking sleeves

Besides our standard locking sleeves, we offer locking sleeves in a range of colours.



## Hoses for Pressure Balanced Oil Filled connectors

MacArtney holds a stock of recommended hoses for Pressure Balanced Oil Filled (PBOF) connectors.

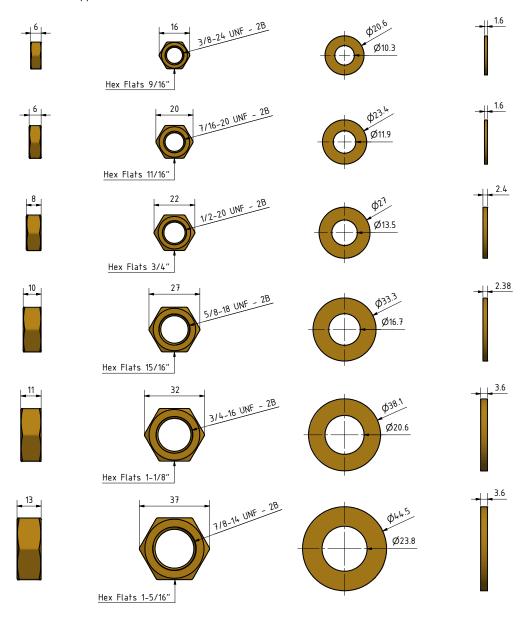
- Tygon hose type C-120-A with 1/2" ID and 5/8" OD
- Tygon hose type C-120-A with 5/8" ID and 13/16" OD
- Tygon hose type C-120-A with 25.4 mm ID and 31.8 mm OD

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### **N**uts and washers

Nuts and washers can be supplied in stainless steel AISI 316 or brass UNS-C36000.



# **Products for handling**

#### Isopropy

General cleaning and removal of any accumulated sand or mud on a connector should be performed using spray based contact cleaner (isopropyl alcohol).

#### Loctite

MacArtney offers Loctite 5910 and Loctite 243 for locking of connectors:

- Always use Loctite 5910 to lock non-metallic (PEEK) connectors
- For locking metallic connectors, the use of Loctite 243 is recommended

#### Molykote 44

MacArtney offers Molykote 44 Medium in two sizes (10 ml and 100 ml), connectors must be greased with Molykote 44 Medium before every mating.



"Cost effiective and with excellent performance, SubConn is the first choice for our deep ocean applications."

Ocean University of China



# General technical information

SubConn® connectors are designed, manufactured and tested for use in harsh marine environments. Operators are encouraged to read this section carefully and to follow the recommendations and instructions, in order to sustain the performance and extend the lifespan of their SubConn® connectors.

#### Contents of this section:

- Abbreviation list
- Mounting specifications for Metal Shell
- SubConn<sup>®</sup> connector body material types
- Recommended torque on SubConn<sup>®</sup> connector threads sizes
- AWG to metric
- Recommended mounting hole
- Mounting procedure for Low Profile strap
- SubConn® handling instructions
- Corrosion and debonding

### **Abbreviation list**

### Connectors

WB

GP

Water Blocked

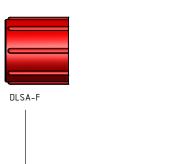
Gold plated contacts

2 O-ring Double O-ring



ı		<u> </u>	MC B	HR	A 2	F	
D	Data (Ethernet)						
	,	_					
LP	Low Profile						
MC	Micro						
HP	High Power						
RS	Reed Switch						
50CX	50 Ohm Coax						
75CX	75 Ohm Coax						
	5						
BH 	Bulkhead						
IL	Inline						
OM	Overmould						
AT DC	Attachable						
PBOF	Dummy Pressure Balanced Oil Filled						
РВОГ	Pressure balanceu Oli Filleu						
RA	Right Angle						
S	SplitConn						
V	VentConn						
В	Battery						
M	Mini						
2	Number of contacts						
F	Famala analysts						
M	Female sockets						
H	Male pins Hermaphroditic						
п	Пеннариновино						
SS	Stainless Steel						
AS	Anodized Aluminium						
TI	Titanium						
UNS32550	Super Duplex						
NM	Non Metallic						
G2	2nd Generation						

### Locking sleeves (LS)

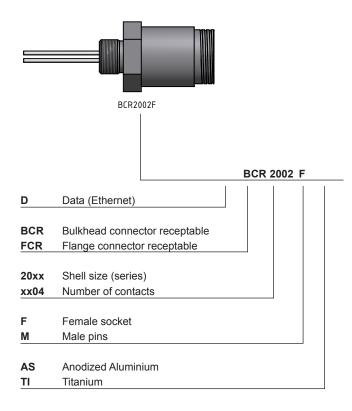


DLS	Delrin		
BLS	Brass		
MCDLS	Micro Delrin		
SSLS	Stainless steel		
MCDDWLS	Micro Delrin Dual way		
MCSSDWLS	Micro Stainless Steel		
	Dual way	.	
Α	2, 3, 4, and 5 contacts		
	Micro 10, 12 and 16 contacts		
В	1, 6, 8,10 and 21 contacts		
С	12, 16 and 25 contacts		
F	½ pair female		
M	½ pair male		
Н	½ pair hermaphroditic		
-	Complete pair		

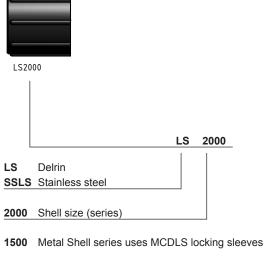
DLS A - F



#### **Metal Shell connectors**



## Locking sleeves (LS)



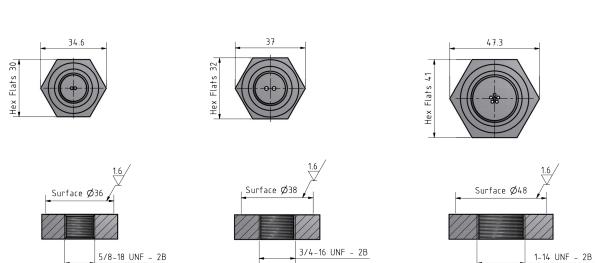
# Mounting specifications for Metal Shell

### FCR 1500 series FCR 2000 series FCR 2400 series 38.1 HPC 44.9 HPC 53.88 44.4 HPC Ø35.92 50.8 Ø5.2 (4 of) Ø6.7 (4 of) Ø6.7 (4 of) 38.1 $\emptyset 15.9 \, {}^{-\, 0.016}_{-\, 0.034}$ $\emptyset$ 18.8 $\stackrel{-0.020}{-0.041}$ $\emptyset$ 25.15 $^{-0.021}_{-0.041}$ Surface Ø70 Surface Ø50 Surface Ø60 1.5×15° 1.5×15° $\emptyset$ 25.15 $^{+\,0.033}_{-\,0.000}$ Ø15.9 + 0.027 $\emptyset$ 18.8 $^{+\,0.033}_{-\,0.000}$

## BCR 1500 series

BCR 2000 series

BCR 2400 series



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# SubConn® connector body material types

Brass UNS-C36000
Aluminium 6061, hard anodised

Stainless steel AISI 316
Titanium Grades 5 (GR5)
PEEK PEEK 9

Other materials available on request

# Recommended torque on SubConn® threads sizes

Туре	Material	lb - ft	Rec. Torque - Nm
3/8" - 24 UNF	Brass, aluminium	2.9	4.0
	Stainless steel, titanium	4.4	6.0
	PEEK	1.5	2.0
7/16" - 20 UNF	Brass, aluminium	7.4	10.0
	Stainless steel, titanium	10.3	14.0
	PEEK	3.1	4.2
1/2" - 20 UNF	Brass, aluminium	11.0	15.0
	Stainless steel, titanium	15.5	21.0
	PEEK	3.8	5.2
5/8" - 18 UNF	Brass, aluminium	21.4	29.0
	Stainless steel, titanium	30.2	41.0
	PEEK	7.4	10.0
3/4" - 16 UNF	Brass, aluminium	32.4	44.0
	Stainless steel, titanium	46.5	63.0
	PEEK	11.0	15.0
7/8" -14 UNF	Brass, aluminium	44.3	60.0
	Stainless steel, titanium	59.0	80.0
	PEEK	14.7	20.0

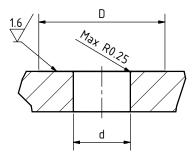
A range of nuts and washers are available in stainless steel and brass for all thread-sizes mentioned above Please consult the additional accessories list.

# American wire gauge (AWG) to metric

AWG	mm²	AWG	mm²	AWG	mm²	AWG	mm²	AWG	mm²	AWG	mm²
2/0	67.40	4	24.14	9	6.63	14	2.08	19	0.65	24	0.20
1/0	53.46	5	16.76	10	5.26	15	1.65	20	0.52	25	0.16
1	42.39	6	13.29	11	4.17	16	1.31	21	0.41	26	0.13
2	33.61	7	10.55	12	3.31	17	1.04	22	0.33		
3	26 65	8	8.36	13	2 63	18	0.82	23	0.26		

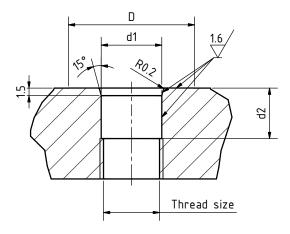
# Recommended mounting hole

## Single o-ring



Thread size	Hole size (d)	Tolerance	Surface size (D)
3/8"	ø 0.374", 9.5 mm	+/- 0.1	ø 0.984", 25.0 mm
7/16"	ø 0.445", 11.3 mm	+/- 0.1	ø 0.984", 25.0 mm
1/2"	ø 0.534", 12.8 mm	+/- 0.1	ø 0.984", 25.0 mm
5/8"	ø 0.629", 16.0 mm	+/- 0.1	ø 1.181", 30.0 mm
3/4"	ø 0.807", 20.5 mm	+/- 0.1	ø 1.574", 40.0 mm
1"	ø 1.024", 26.0 mm	+/- 0.1	ø 1.965", 50.0 mm
7/8"	ø 0.886", 22.5 mm	+/- 0.1	ø 1.574", 40.0 mm
1 1/2"	ø 1.516", 38.5 mm	+/- 0.1	ø 2.165", 55.0 mm

## **Double o-ring**



Thread size	Hole size (d1)	Tolerance	Hole depth (d2)	Tolerance
7/16"	ø 0.47", ø12 mm	H8	ø 0.41", 10.5 mm	+/- 0.1
1/2"	ø 0.55", ø14 mm	H8	ø 0.52", 13.2 mm	+/- 0.1
5/8"	ø 0.685", ø17,4 mm	H8	ø 0.36", 9.2mm	+/- 0.1

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# Mounting procedure for Low Profile strap









# SubConn® handling instructions

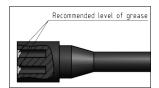
Follow these instructions carefully to ensure correct use of your SubConn® connectors.

#### Handling

- Always apply grease before mating
- Disconnect by pulling straight, not at an angle
- Do not pull on the cable and avoid sharp bends at cable entry
- When using a bulkhead connector, ensure that there are no angular loads
- Make sure to apply the recommended torque when tightening bulkhead nuts (see page 108)
- SubConn® connectors should not be exposed to extended periods of heat or direct sunlight
  If a connector becomes very dry, it should be soaked in fresh water before use

#### Greasing and mating above water (dry mate)





- Connectors must be greased with Molykote 44 Medium before every mating
- A layer of grease corresponding to minimum 1/10 of socket depth should be applied to the female connector
- The inner edge of all sockets should be completely covered, and a thin transparent layer of grease left visible on the face of the connector
- After greasing, fully mate the male and female connector in order to secure optimal distribution of grease on pins and in sockets
- To confirm that grease has been sufficiently applied, de-mate and check for grease on every male pin. Then re-mate the connector

#### Greasing and mating under water (wet mate)





- Connectors must be greased with Molykote 44 Medium before every mating
- A layer of grease corresponding to approximately 1/3 of socket depth should be applied to the female connector
- All sockets should be completely sealed, and a transparent layer of grease left visible on the face of the connector
- After greasing, fully mate the male and female connector and remove any excess grease from the connector joint

#### Cleaning

- General cleaning and removal of any accumulated sand or mud on a connector should be performed using spray based contact cleaner (isopropyl alcohol)
- New grease must be applied again prior to mating

#### **Use of Loctite**

- Always use Loctite 5910 to lock non-metallic (PEEK) connectors
- For locking metallic connectors, the use of Loctite 243 is recommended

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# Information on debonding and corrosion

The reason for the debonding of metal connectors with chloroprene rubber or polyurethane heads installed in a cathodically protected system is the natural development of hydroxide. Hydroxide is generated on the cathode when the polarity tension exceeds 400 mV (Cu/CuSo4) and the aqueous environment is of an alkaline character.

#### The electro-chemical process of hydroxide

O2 + 2H2O + 4e > 4OH-

Hydroxide causes a local increase in the pH value and paint/primer is generally broken down in highly alkaline environments. When an electrical connection has been made between the cathode and the anode, the usual electrochemical cathodic process begins; the generation of hydroxide - this is where the debonding begins.

The natural electrochemical sub-process of water disassociation when in contact with cathodic protection creates gas bubbles of hydroxide or hydrogen. At this stage it is almost impossible to detect the debonding of the polymer tongue from the metal surface. The cathodic sub-process will now be established under the surface of polymers and a total debonding is impending.

#### The velocity of the de-bonding depends on the following conditions

- Blend potential (> -400 mV will induce the generation of hydroxide)
- Primer dielectric properties
- Medium alkalinity (a high level of alkalinity increases the number of reactive products)
- Medium temperature (a high temperature means a speedy reaction time and will often be able to neutralise a lower level of oxygen)
- Current intensity (a high current intensity increases the quantity of developed hydroxide)

In relation to the phenomenon of debonding, there is a considerable difference between a corrosion-resistant steel alloy and a brass alloy. Corrosion-resistant alloys such as stainless steel AISI 304 - 18/8, AISI 316 - 18/12/2.5, AISI 310 - 24/20, smo254 achieve their rust resistance by means of an alloy characteristic film. This oxide alloy, which is only a few Ångström thick, is formed naturally when the metal surface comes into contact with oxygen or products rich in oxygen. Brass, which consists of copper (primary constituent) and zinc, is naturally resistant to seawater. The oxide film of the copper is somewhat thicker and bears a faint resemblance to ordinary copper oxide (CuOH) in its structure and size. The copper oxide is green and familiar to most.

If rust-resistant alloys are applied as a connecting material, the aforementioned oxide film must be removed before applying the primer. In those areas where the natural oxide film encounters a primed/treated surface, it may cause issues of interference. Specifically, the corrosion-resistant material will attempt to form its natural oxide film under the primer. In this way, the oxide film can lift off the primer, which is the same condition that can be observed in ordinary corrosion of iron constructions. When the electrolyte comes into contact with the rust-resistant surface as described above, the rust-resistant alloy will start to form its natural oxide film assuming that the oxide or oxidant elements are available. The result will be a quick debonding caused by the natural oxide formation of the rust-resistant exposed surface.

The application of a more seawater resistant material than (for example) stainless steel AISI 316 will result in a more stable oxide formation

Cathodic protection and galvanic conditions will advance and stabilise the formation of the protecting oxide film. This relation is not observed on brass connectors. Brass is (naturally) sufficiently electronegative to seawater, and so does not form an oxide film as with the rust-resistant alloys. Thus, brass alloys do not have the same secondary reaction pattern that characterises the corrosion-proof alloys. Consequently, oxidation of brass does not advance the debonding process.

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